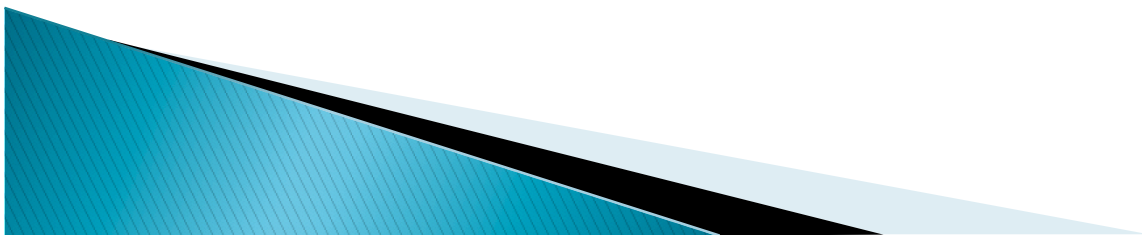


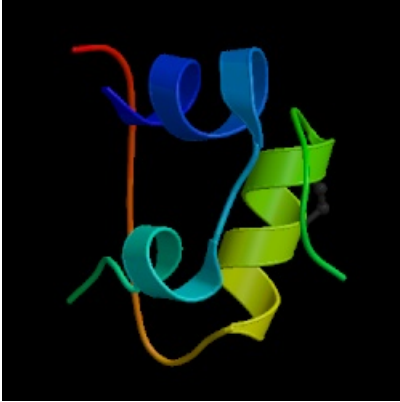
# **Pharmaceutical based strategies for proteins and peptides delivery: Special emphasis on interferon**

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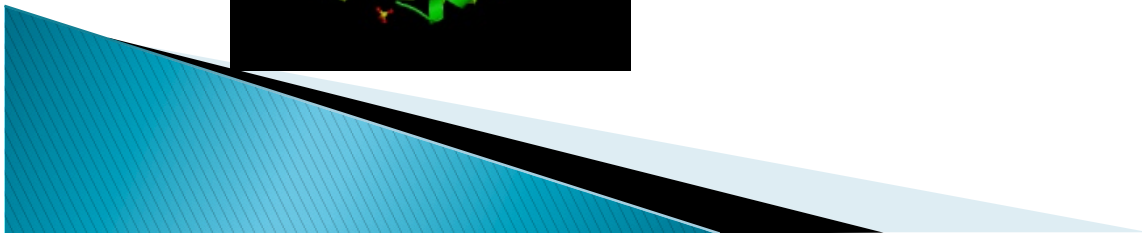
# Protein Pharmaceuticals



Insulin (diabetes)

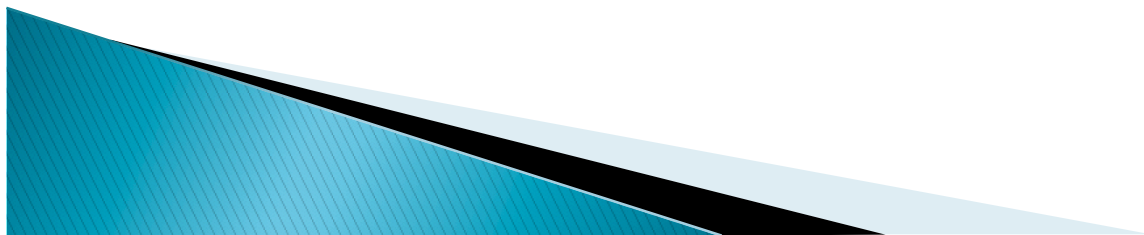


Interferon  $\alpha$  (HCV)



# Protein Pharmaceuticals

- ▶ The number of approved protein drugs is increasing rapidly.
- ▶ Protein pharmaceutical sales currently approach \$46 billion/yr
- ▶ By 2011 they are expected to reach \$52 billion/yr



# Challenges with Proteins

## In vivo

- ▶ Elimination
- ▶ Proteolysis by peptidases
- ▶ Small proteins, filtered out by the kidneys very quickly
- ▶ Unwanted allergic reactions may develop (even toxicity)
- ▶ Loss due to insolubility/adsorption

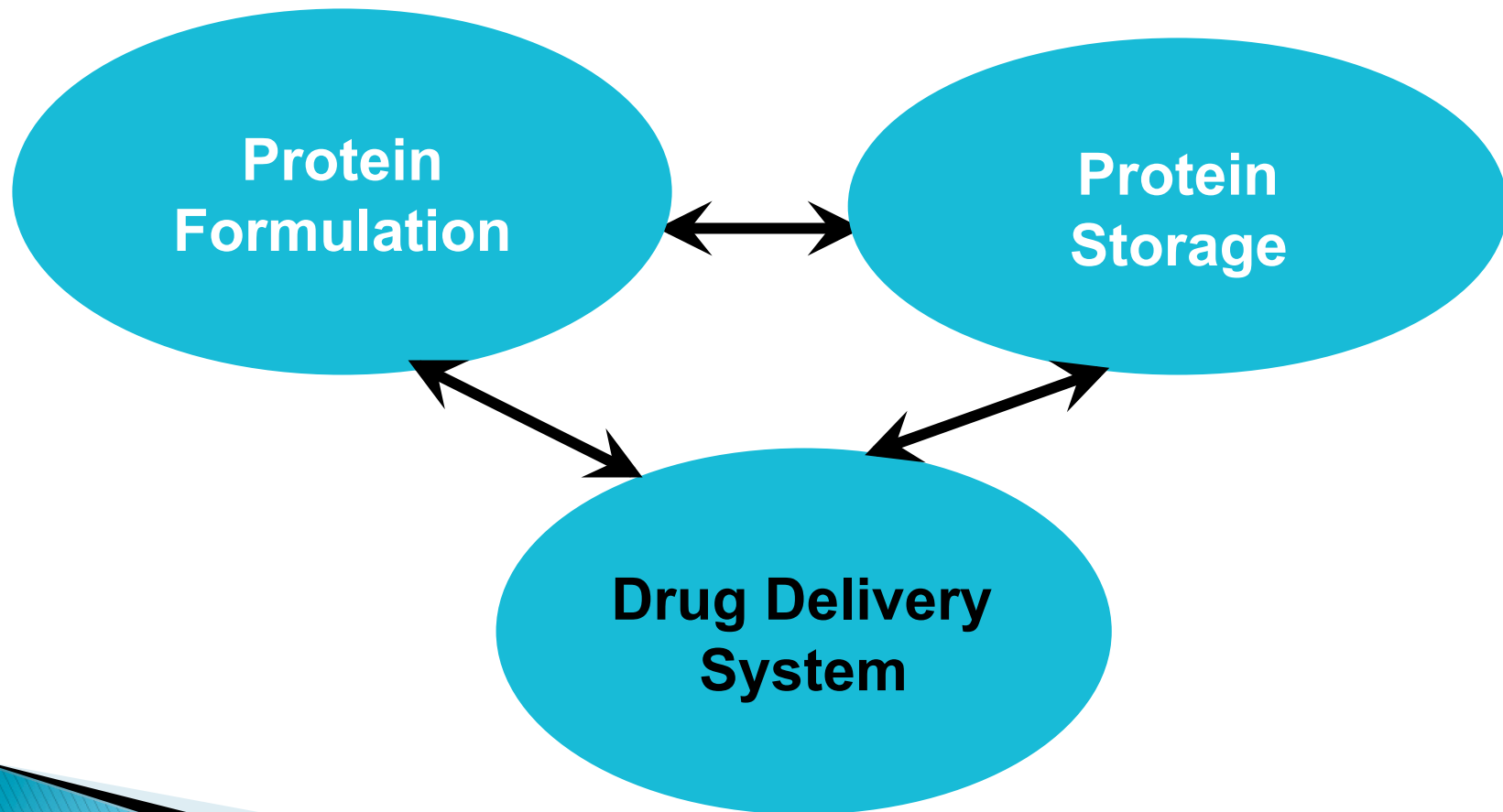
## In vitro

Denaturation  
Aggregation  
Precipitation  
Adsorption  
Deamidation  
Oxidation



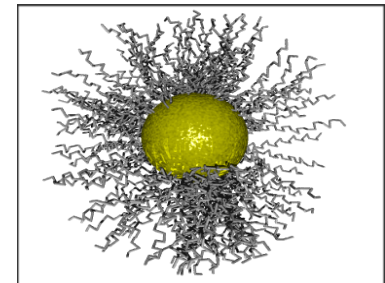


# How to Deal with These Problems



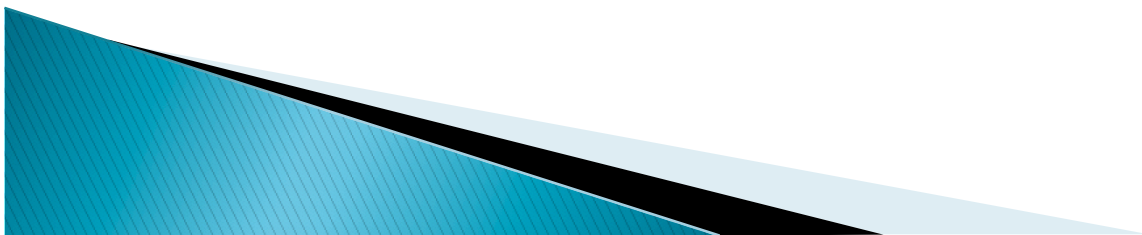
# Protein Formulation

- **PEGylation** (Increases half life and protease resistance  
Increases solubility & stability, Reduces depot loss at injection sites)
- **Proteinylation** (attachment of additional protein or cross linking with serum albumin to increase half life)
- **Peptide Micelles**
- **Formulating with permeabilizers** (salicylates, fatty acids, EDTA)



# Storage

- Refrigeration
- Packaging (under vacuum)
- Additives (stabilizing salts, Zn for insulin, surfactants to decrease adsorption and aggregation)
- Freeze-Drying



# Drug Delivery Systems

## Oral

- Ease of administration
- Patient Compliance
- Exposure to extremely acidic pH
- Poor absorption of larger drugs
- Degradation by enzymes

## Parenterals

- Fast action
- No absorption issues
- Lesser patient compliance
- Fast clearance of drugs

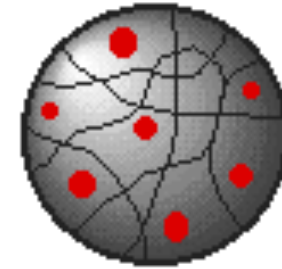
# Parenteral Delivery of Proteins

Route of delivery for 95% of proteins  
Allows rapid and complete absorption  
Allows smaller dose size (less waste)  
Avoids first pass metabolism

Problems with overdosing, necrosis  
Local tissue reactions/hypersensitivity  
Poor patient compliance

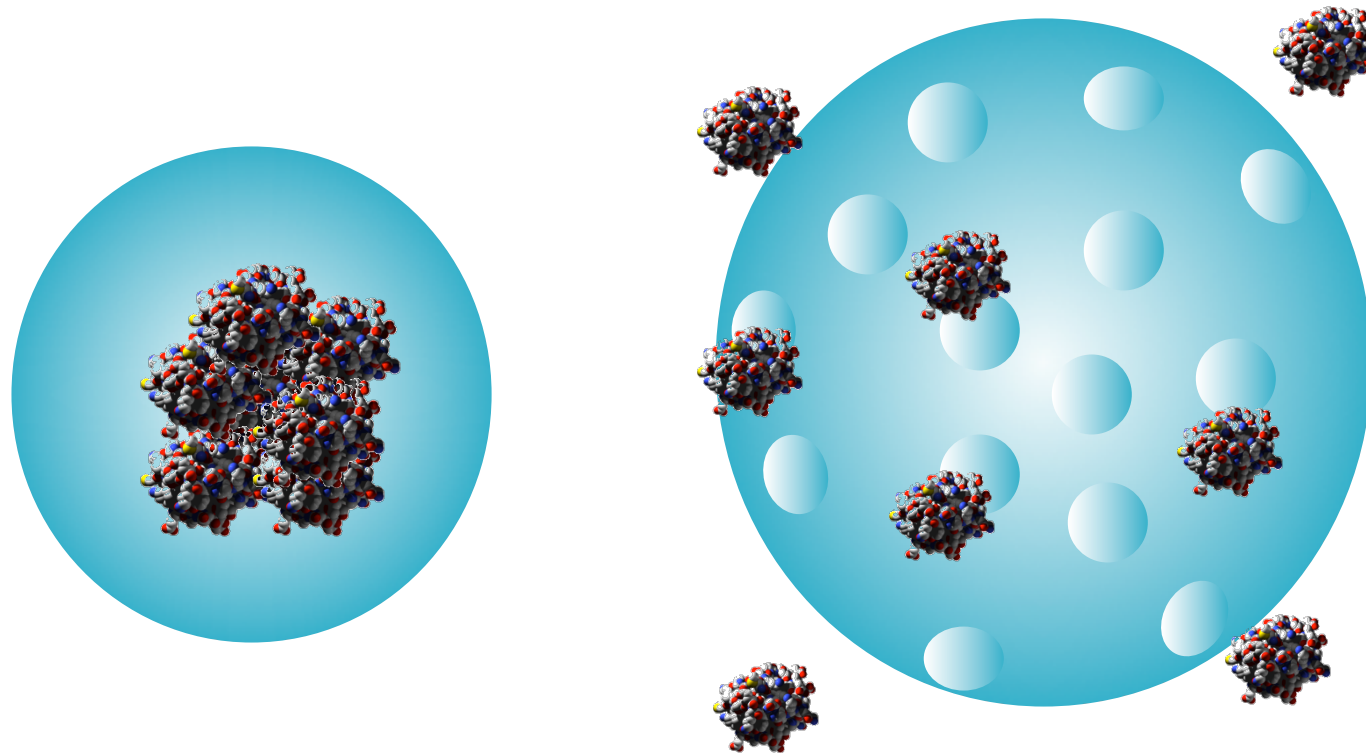


# Polymeric Drug Delivery



- Frequency of doses reduced
  - Drug utilized more effectively
  - Drug stabilized inside the polymer matrix
  - Reduced side effects
  - Possibility of dose-dumping
  - De-activation of drug inside polymer
- Polymers should be:
    - Biodegradable
    - Biocompatible
    - Nontoxic
  - Examples:
    - Polylactides/glycolides
    - Polyanhydrides
    - Polyphosphoesters

# Oral Delivery by Microsphere



pH 2

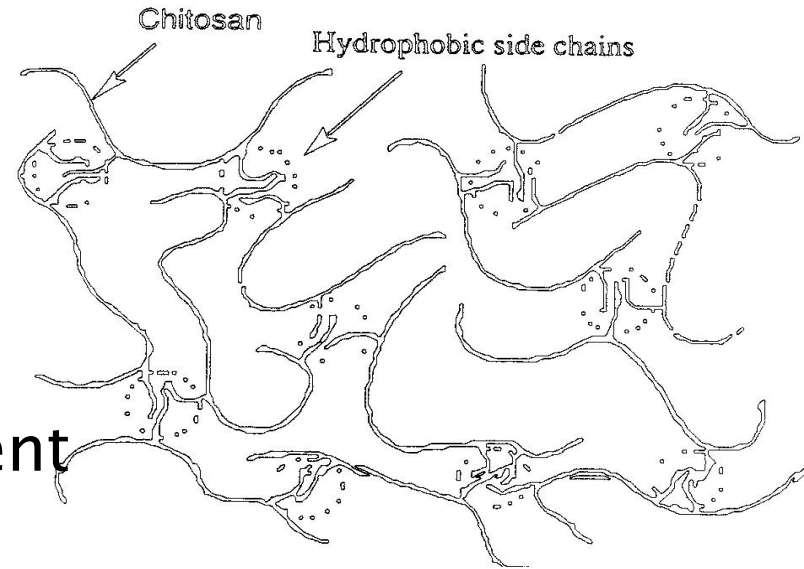
pH 7

# Hydrogel Based Drug Delivery

Hydrogels are three dimensional networks of hydrophilic polymers that are insoluble

Hydrogels can swell as a result of changes in pH, temp., ionic strength, solvent composition, pressure and the application of electric fields.

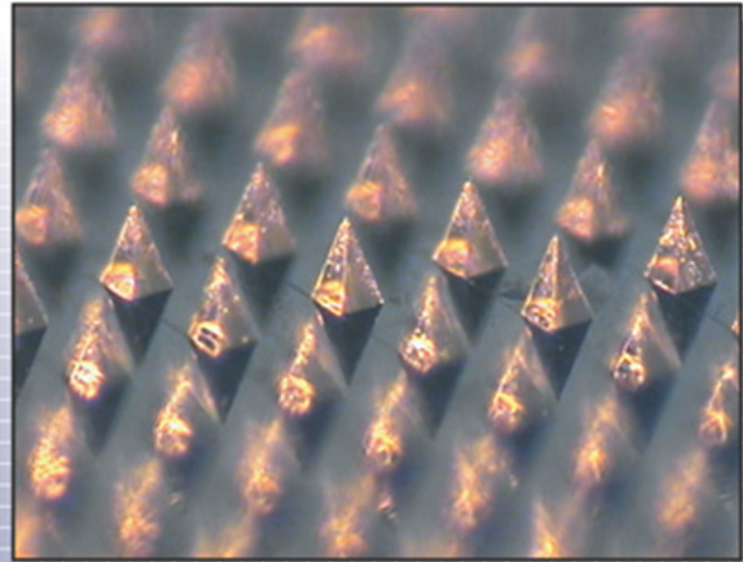
Insulin has been one drug that was incorporated in hydrogels and investigated by researchers extensively



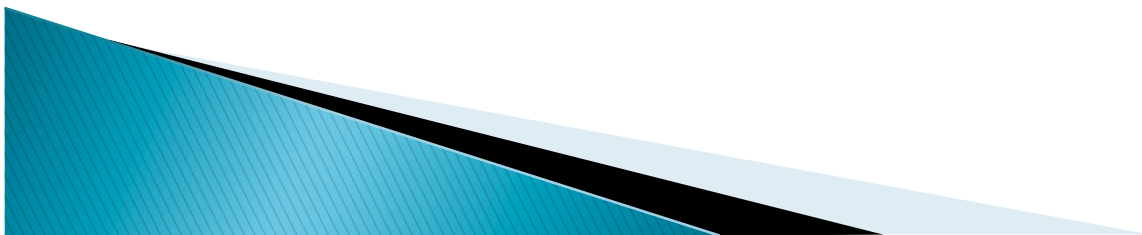


# Transdermal Patches

- Proteins imbedded in a simple matrix with appropriate additives
- Patch is coated with small needles that penetrate the dermal layer
- Proteins diffuse directly into the blood stream via capillaries
- Less painful form of parenteral drug delivery

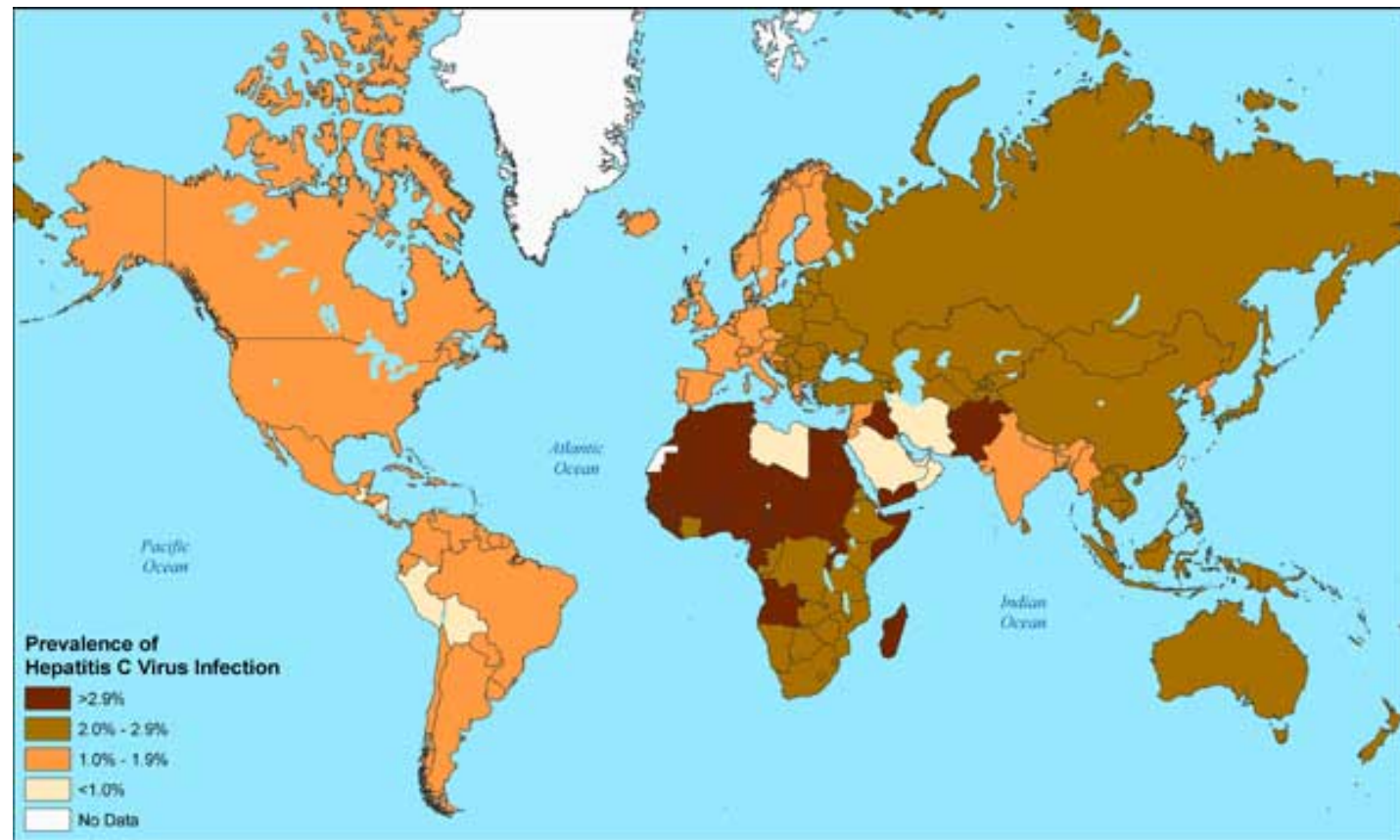


Micro fabricated needles to facilitate permeation of peptide drugs

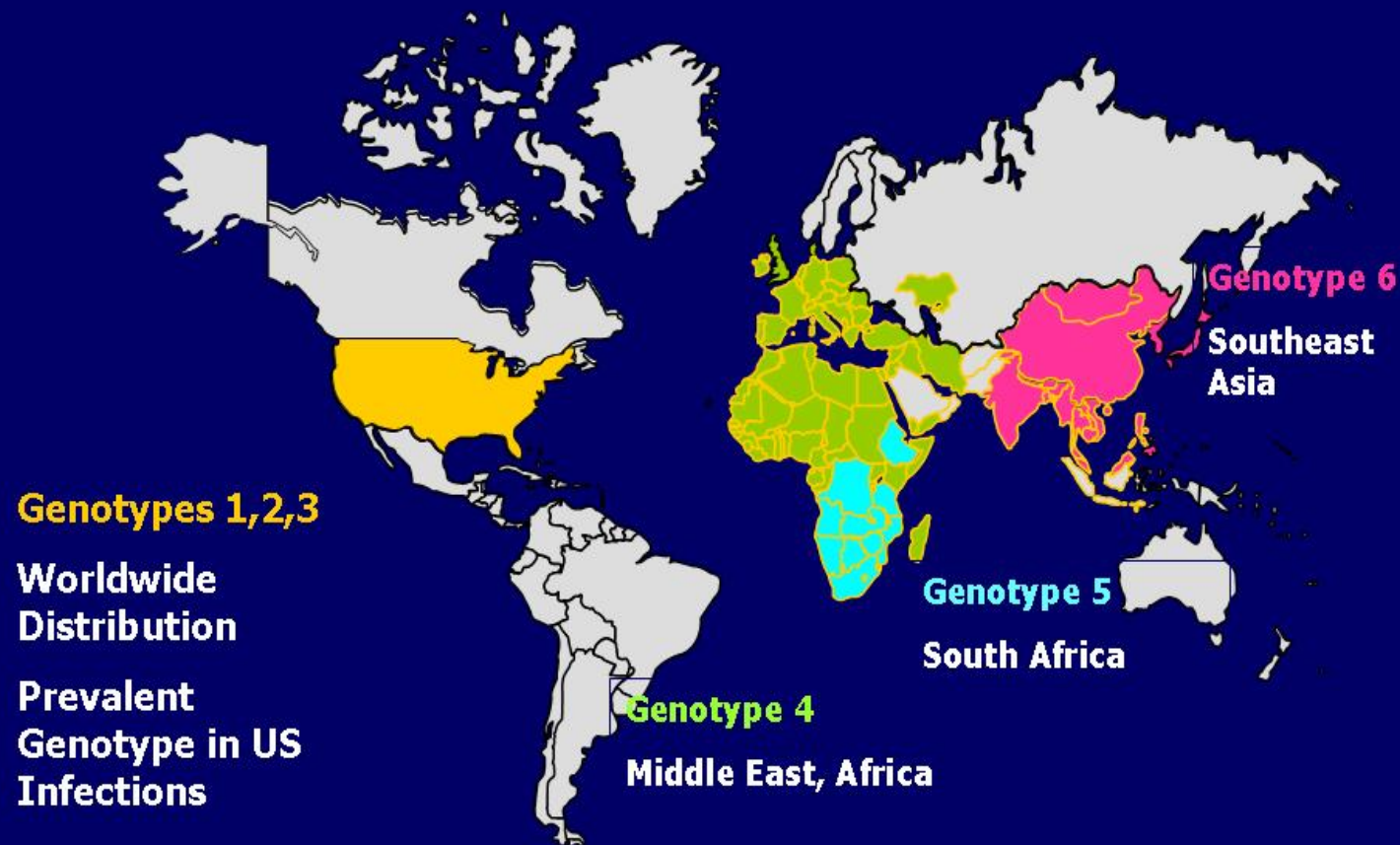


Hepatitis C virus (HCV) is a common infectious agent, affecting about 170million individuals worldwide

Incidence in Japan is about 1.2%. Alarming rates were reported reaching as high as 14.5% in Egypt



# HCV Infection: Worldwide Genotype Distribution



HCSP FactSheet, Version 2.0, February (2006) Accessed via [www.hcvadvocate.org](http://www.hcvadvocate.org)

# Current therapies for hepatitis C

The main goal of treatment of chronic hepatitis C is to eliminate detectable viral RNA from the blood

Lack of detectable HCV RNA from blood 6 months after completing therapy is known as a sustained virological response (SVR)= **CURE**

### ***Monotherapy***

Interferon  $\alpha$ -2a and inteferon  $\alpha$ -2b are approved for the treatment of adults with chronic hepatitis C as single agent. IFN $\alpha$ -2a and IFN $\alpha$ -2b are administered by IM or SC.

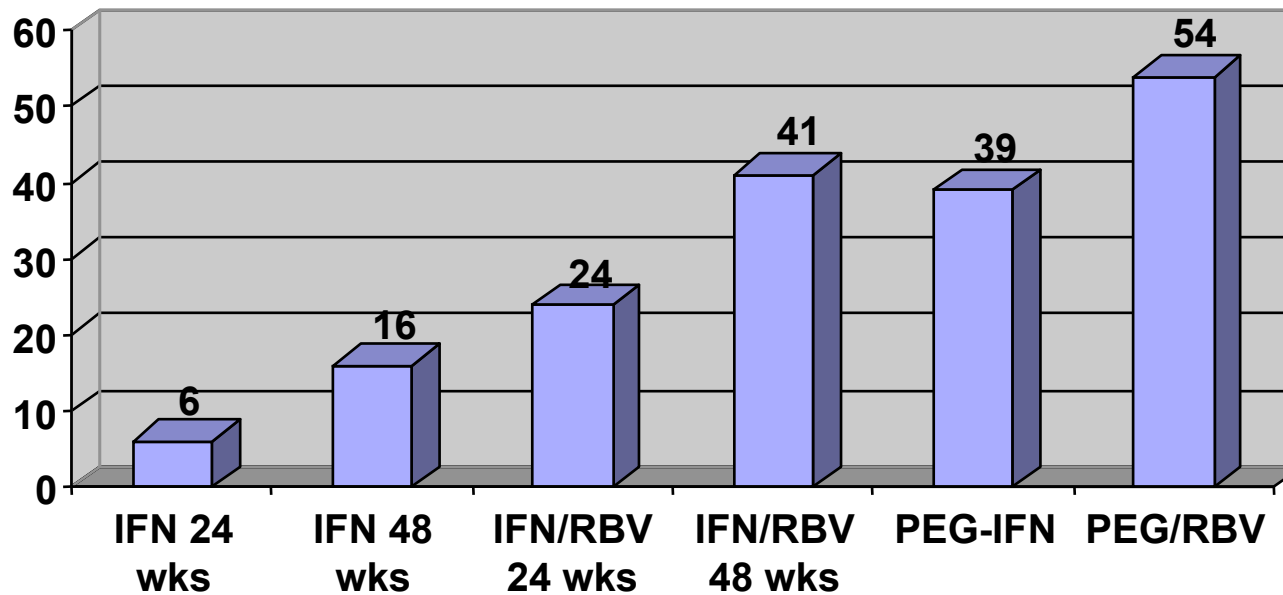
### ***Combination therapy***

IFN $\alpha$ -2a or IFN $\alpha$ -2b plus ribavirin for 48 weeks led to a marked improvement of hepatitis C therapy compared to monotherapy with IFN.



# HCV – Treatment

## Sustained Virologic Response Rates



Multiple randomized controlled trials

# Properties of Interferon

## Physicochemical

IFN is a family of highly homologous, species-specific proteins, water-soluble, antiviral effect, leads to an enhancement of immune response in hepatitis C virus treatment

## Pharmacological

IFN limits amplification and spread of viruses during infections by direct and indirect mechanisms leading to the activation of the adaptive immune response

## **Pharmacokinetic properties**

IFN is degraded by gastric acid and proteolytic enzymes in GIT

Administered by IM or SC injection for systemic effects (80%)

*IFN is widely and rapidly distributed* into body tissues after parenteral administration with the highest concentrations occurring in spleen, kidney, liver, and lung

*Elimination* of IFN is rapid from plasma following IV injection



## Modified IFN



```
graph TD; A[Modified IFN] --> B((Pegylated interferon)); A --> C((Albuferon));
```

### *Pegylated interferon* *For long-circulation*

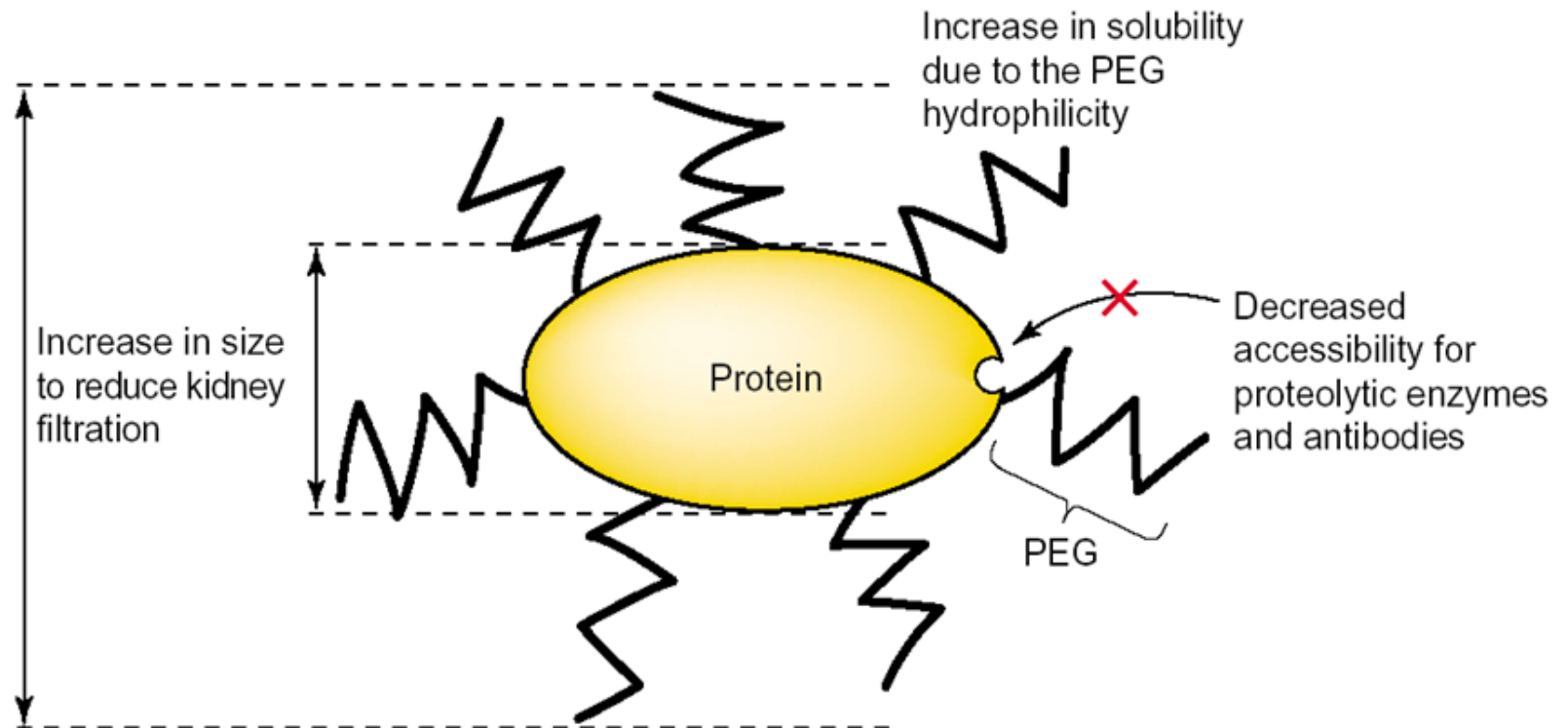
The objective of PEGylation is to shield the IFN molecule from enzymatic degradation, thereby reducing systemic clearance to provide long-circulating IFN in the patient's serum.

*Albuferon (albumin-IFN $\alpha$ -2b). Albuferon is a protein consisting of the antiviral properties of IFN $\alpha$ -2b genetically fused to human serum albumin (HSA).  
Decrease dosing frequency to 1 SC every two weeks*

# Attaching polymers to proteins is called “PEGylation”

PEG is FDA approved, Biocompatible

- ▶ Decreases immunogenicity
- ▶ Reduces depot loss at injection sites



PEG-IFN  size of the IFN molecule.  
Prolonged biological half-life (4-400X) 

**As a result the PEG-IFN has allowed  
the weekly dosing frequency from 3 to 1.**

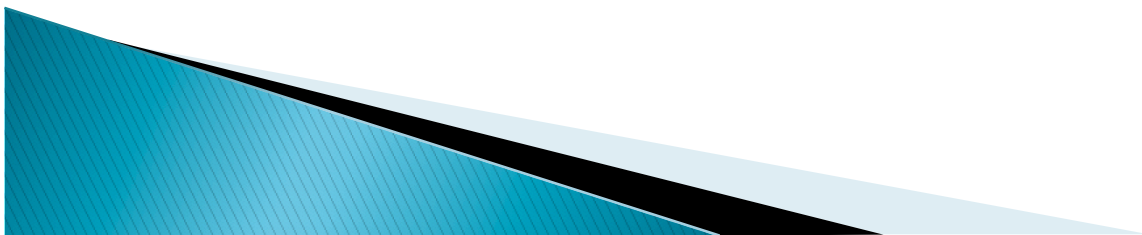


A Pilot study on the **efficacy and safety of Pegylated Interferon in Children and Adolescents Infected With Chronic Hepatitis C in Egypt** was conducted.

### **Study Population**

Children whose age between 10 and 18 years, meeting the preset inclusion and exclusion criteria and who were infected with HCV were eligible for enrollment into the study.

Thirty patients were enrolled to receive pegIFN once a week with ribavirin twice daily; viral load and experienced adverse effects were then assessed.



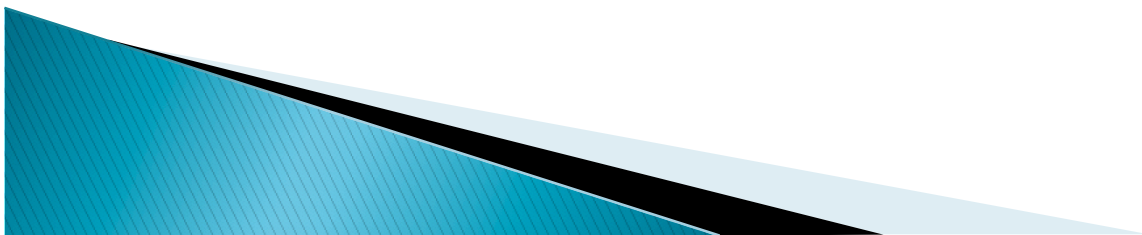
Efficacy reporting 24 and 48 weeks after therapy commencing was assessed.

Out of the thirty patients who completed 48 weeks of therapy:

1. **Fifteen** patients are considered non-responders to the therapy regimen.

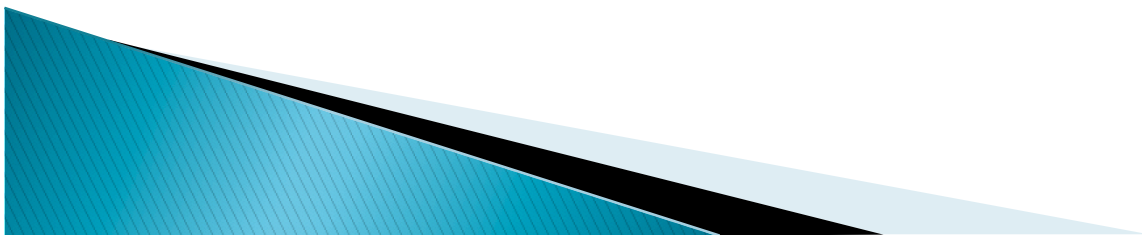
2. **Fifteen** patients have been cleared from the virus according to the results of qualitative PCR obtained at week 48.

**The percentage cure or SVR is 50%**



Side effects recording showed expected side effects including pyrexia, headache, anorexia

The recorded side effects subsided by week 12 and all children attended their schools without difficulties.

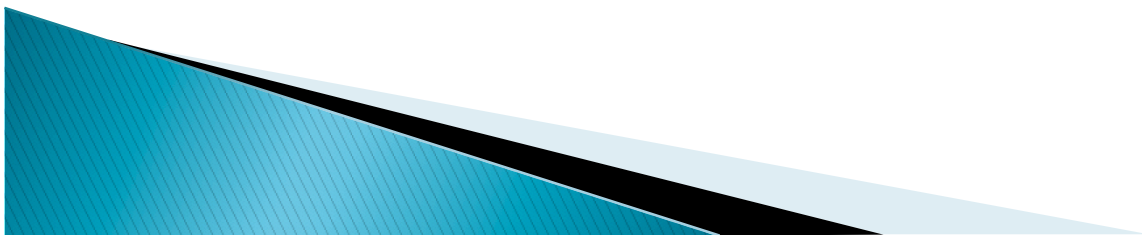


## **Study limitations:**

1- Sample size

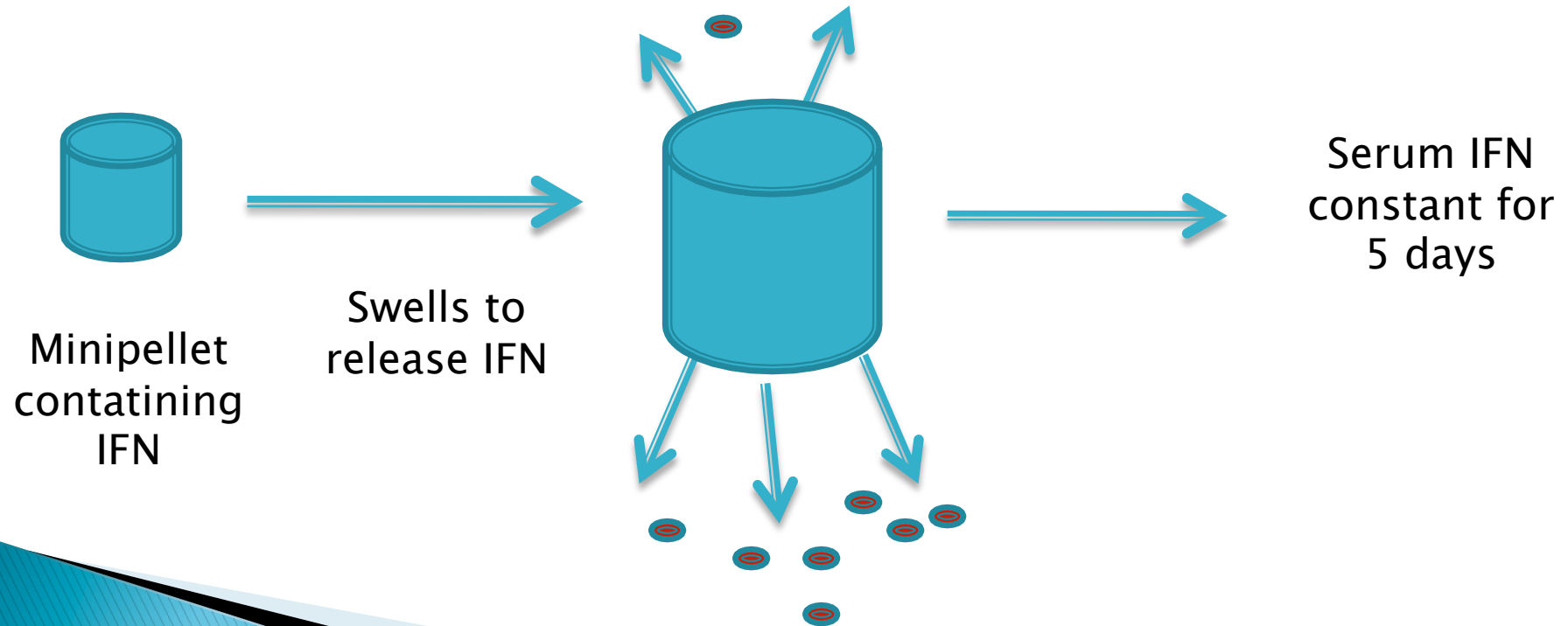
2- Control group

3- The age range lying in the upper range above 10 years.



# Novel sustained release injectable drug delivery systems

IFN minipellet is a matrix-type long-acting drug delivery system of IFN incorporated in collagen as a biodegradable carrier





# IFN MLV



provide  
controlled  
release and  
stabilize IFN

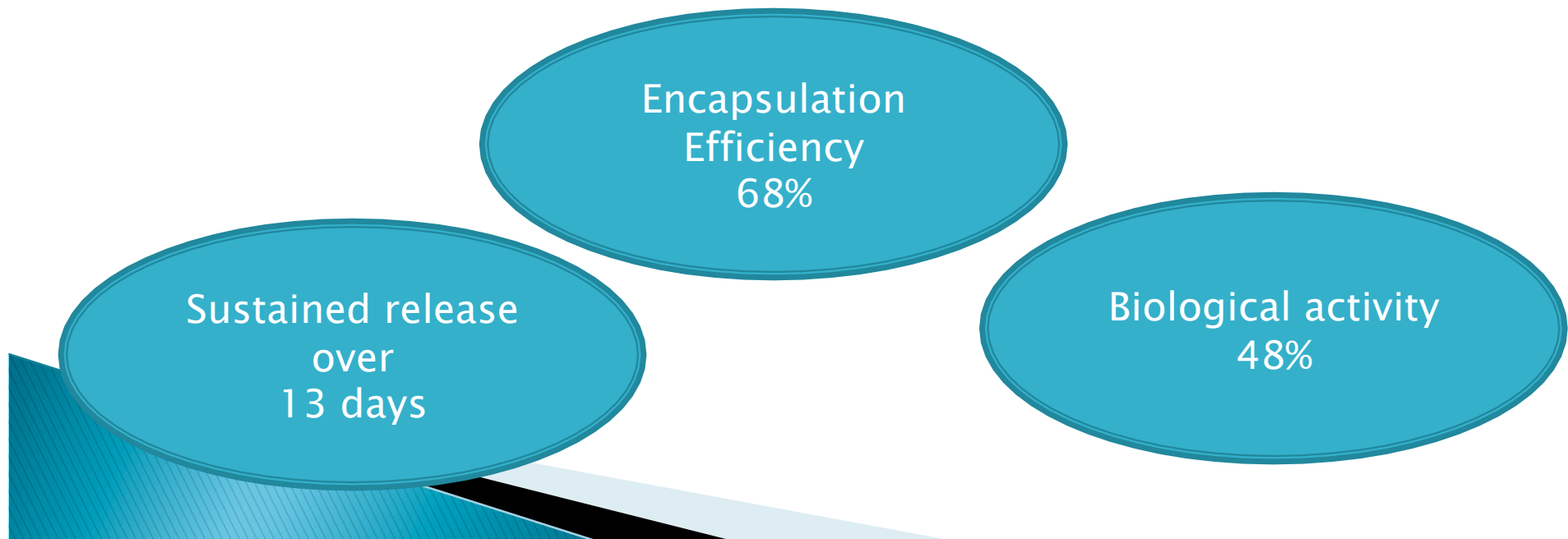
alter the  
pharmacokinetics,  
tissue distribution  
and uptake of IFN

Activity of IFN  
and size of  
liposome are  
stable for 4  
months

Good  
encapsulation  
for IFN

# IFN Microspheres

IFN $\alpha$ -2a was loaded within alginate microcores and then microencapsulated into poly-dl-lactide-poly(ethylene glycol) (PELA) copolymer using a w/o/w solvent extraction method.



# Transdermal Route



Transdermal delivery systems present an attractive, noninvasive delivery method to achieve steady blood levels of IFN

Iontophoresis did not have any effect on the bioactivity of the IFN $\alpha$ -2b

When iontophoresis was applied to microporated skin, the amount delivered



No peak and valley pharmacokinetic profile

# Implants

An implant device containing lyophilized IFN $\alpha$ -2a and PEG 6000 for continuous delivery of IFN $\alpha$ -2a provided sustained release

## Buccal Route

Provides constant level of IFN, decreases side effect, convenient and safe transport method  
Requires an absorption promoter for the delivery of IFN across the buccal mucosa

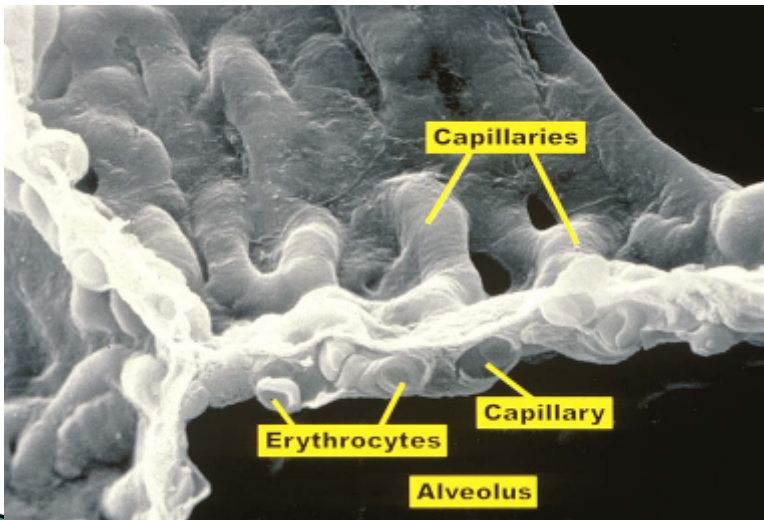
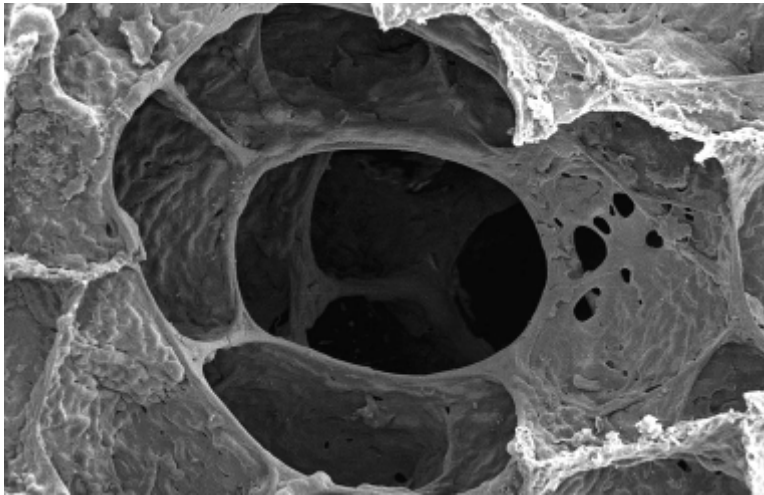
## The Nasal Route has been actively investigated in the last few years for IFN

- The nasal administration has attracted much interest now a days due to
  - Relatively rapid absorption of drug
  - Low metabolic degradation
  - Relative ease of administration
  - Selective to peptide structure and size

The use of absorption enhancers seems necessary for significant absorption of IFN

Nasal bioavailability of IFN was increased up to 32.3% by the addition of 1% sodium taurocholate.

# Pulmonary Route



Promising alternative for delivering IFN:

1- large surface area of the alveolar epithelium  
140 m<sup>2</sup> (500 million alveoli)

2- short distance of the air to blood pathway from the lung. (1  $\mu$ m)

Some absorption enhancers are needed to enhance the pulmonary absorption of IFN from the lung

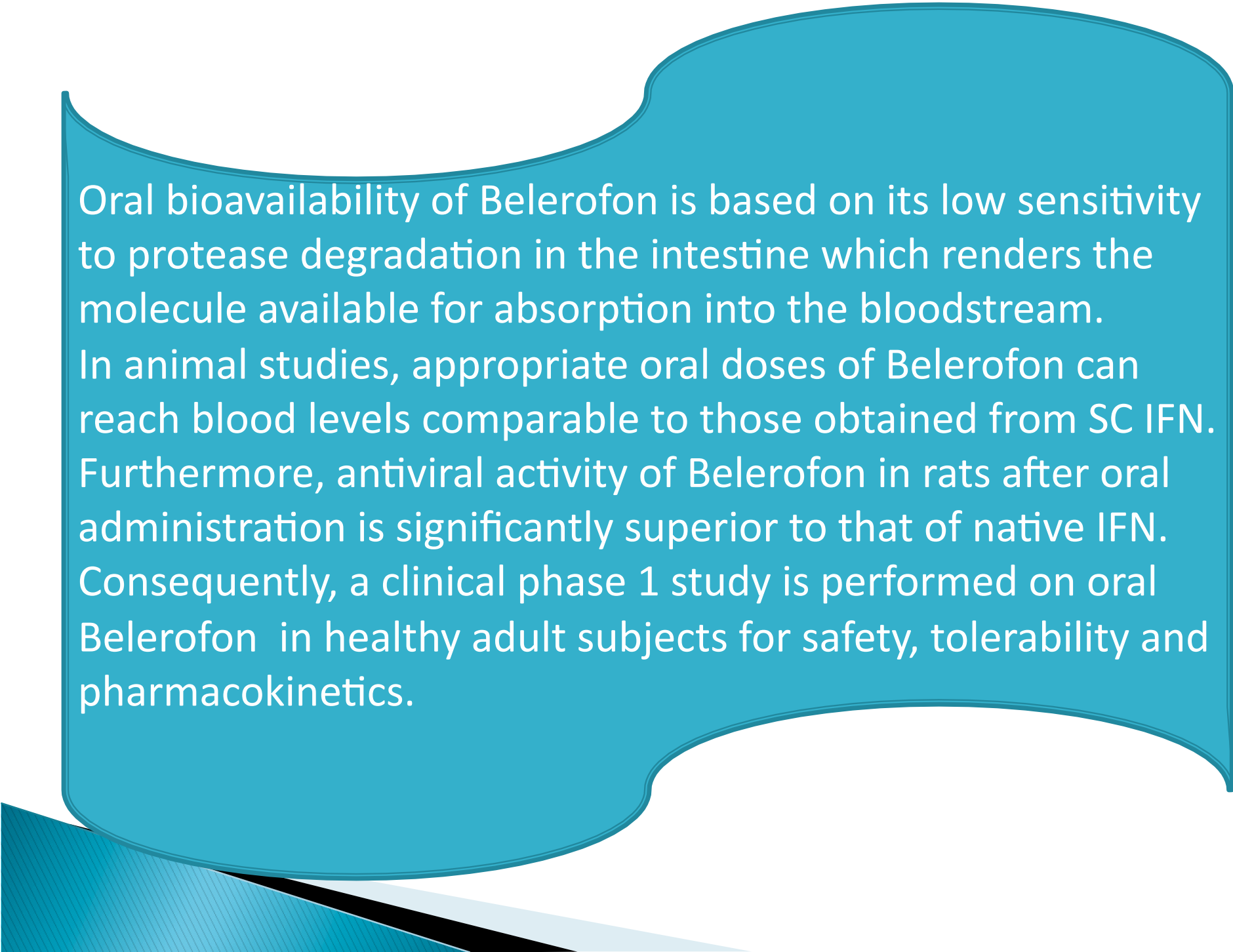
# ORAL ROUTE

Only about 40% of IFN $\alpha$  absorbed from the GIT can reach the systemic circulation due to proteolysis.

Development of oral formulation of IFN would greatly expand its clinical application. However, bioavailability of oral IFN has been known to be low


Enteric coated tablets for oral administration of Belerofon were prepared (a single point aminoacid mutation of native IFN, designed for higher resistance to proteolysis)





Oral bioavailability of Belerofon is based on its low sensitivity to protease degradation in the intestine which renders the molecule available for absorption into the bloodstream. In animal studies, appropriate oral doses of Belerofon can reach blood levels comparable to those obtained from SC IFN. Furthermore, antiviral activity of Belerofon in rats after oral administration is significantly superior to that of native IFN. Consequently, a clinical phase 1 study is performed on oral Belerofon in healthy adult subjects for safety, tolerability and pharmacokinetics.





New research focuses on the development of novel modified interferon molecules which demonstrate reduced side effects and extended systemic circulation time, to ultimately provide greater efficacy. Alternative routes for IFN $\alpha$  delivery, such as oral delivery, demonstrate challenging but promising areas of research for improving patient compliance.



*Thank you*

دومو أريجاتو  
جوزايماس