



# Overview of Emerging Nanotechnology

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Japan Science and Technology Agency (JST)**

***JST-DFG workshop on Nanoelectronics***

**Karasuma Kyoto Hotel, Kyoto, 21-23 January 2009**

# Nanotechnology

(Nanoscience and Nanotechnology)

- ***Definition***
- ***World-wide Public Funding***
- ***Evolution of Nanotechnology***

# Nanoscience & Nanotechnology (Nanotechnology)

**Phenomena, Properties, Functions,  
Ability to measure, control, and manipulate matter  
In a range of 1-100 nm : “*Nano-world*”  
(*from atomic scale up to ~100 molecular diameter*)**

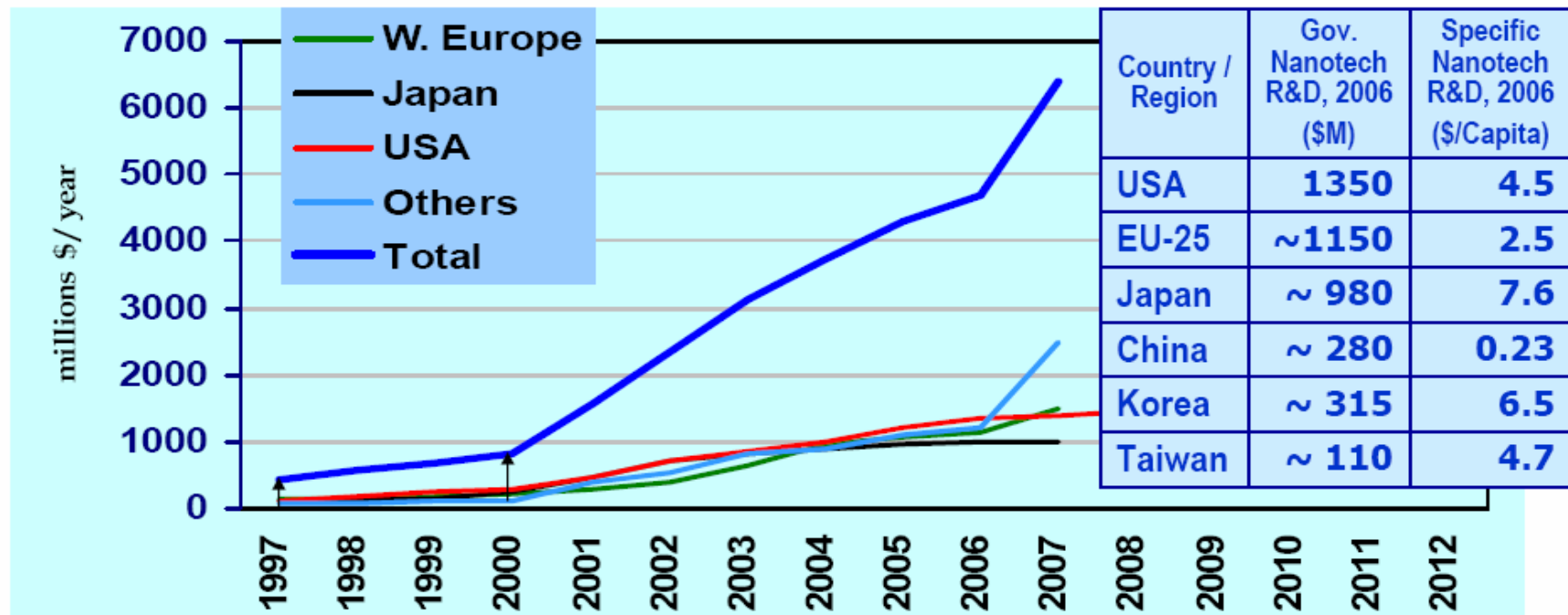
**Enabling novel applications:**

***Nanoelectronics, Nano-biotechnology,  
Nano-manufacturing, NEMS, and focus will be  
on Food, Water, Environment, Energy, Materials***

***World-wide public R&D funding started in 2001,  
initiated by NNI (USA),  
and now roughly 30 countries have their own NNI's***

# Public R&D Funding to Nanotechnology

## National government investments 1997-2007 (estimation NSF)



Seed funding  
(1991 - )

NNI Preparation  
(vision / benchmark)

1<sup>st</sup> Strategic Plan  
(passive nanostructures)

2<sup>nd</sup> Strategic Plan  
(active ns. & systems)

Industry R&D (\$6B) has exceeded national government R&D (\$4.6B) in 2006

J. Nanoparticle Research, 7(6), 2005, MC. Roco

**Rapid rise after 2001, and still keeps increasing**

**Courtesy: MC. Roco**

# Nanoscience & Nanotechnology before and after the Year of 2001

*What's an essential difference between them?*

R&D projects on nanoscience & nanotechnology from early 1980's up to 2001 / *A challenge to nano-world within a framework of each independent discipline*

National Nanotechnology Initiatives after 2001 /  
*Integrative projects with huge R&D budget (Investment)  
Interdisciplinary collaboration is strongly encouraged in  
order to create new frontiers of nanoscience & nano-  
technology towards "Innovation" (Funding Policy)*

*R&D Outcome ← Investment + Funding Policy  
How to promote interdisciplinary collaboration*

# Evolution of Nanotechnology

## First generation (~1990~)      *Independent Nano*

Access to Nano-world (1-100nm) in each independent discipline; via top-down, bottom-up or combination

*TEM, STM, ALE, lithography, CNT, supra-molecule*

## Second generation (~2000~)      *Fusion Nano*

Interdisciplinary fusion of Nano-worlds of different disciplines

*low-k material via block-copolymer process, graphene on Si, DNA transistor, nano-DDS*

## Third generation (~2010~)      *Integration Nano*

Integration of various Nano-worlds into functional systems

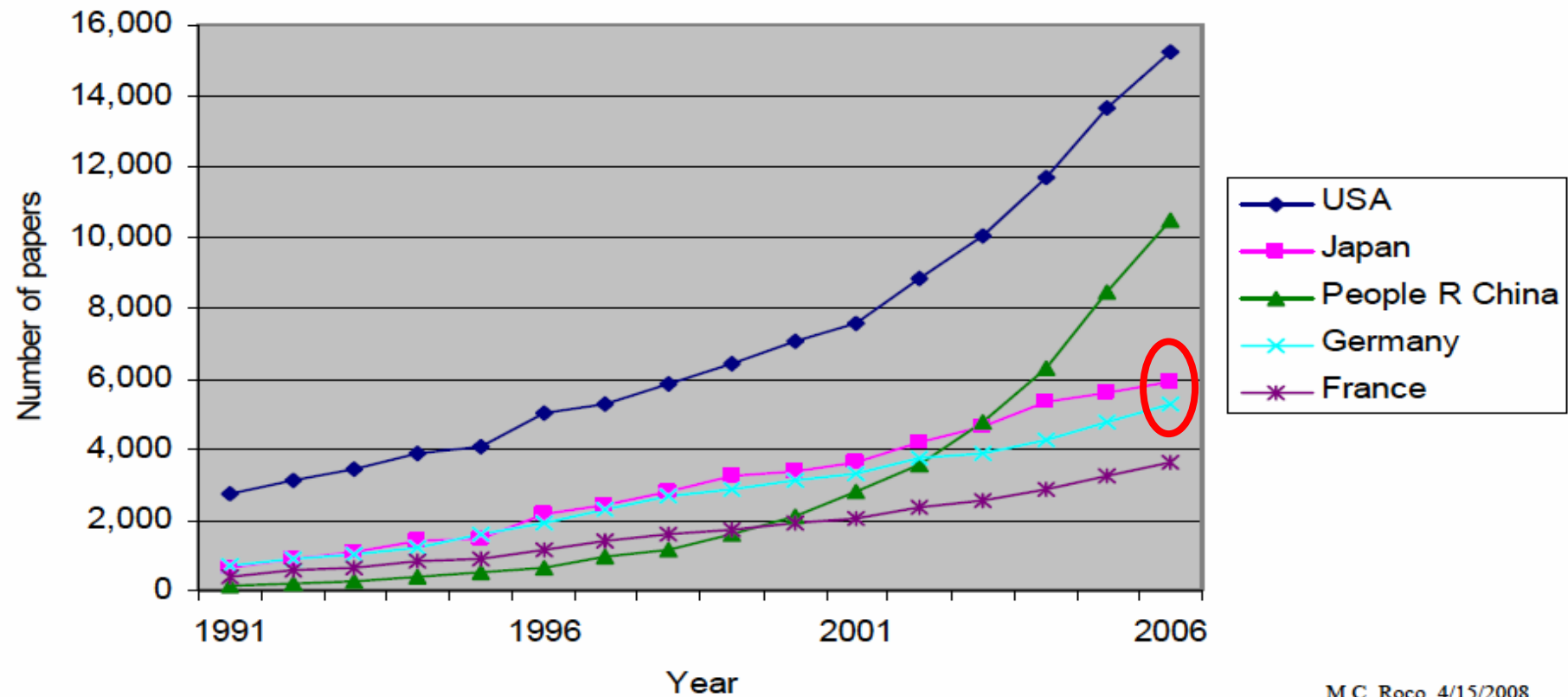
*molecular E, nano-bot, hierarchical self-assembly*

*Interdisciplinary fusion, Integration - Key issues*

# Nanotechnology research publications

**Top five countries in 2006: USA, China, Japan, Germany, France**

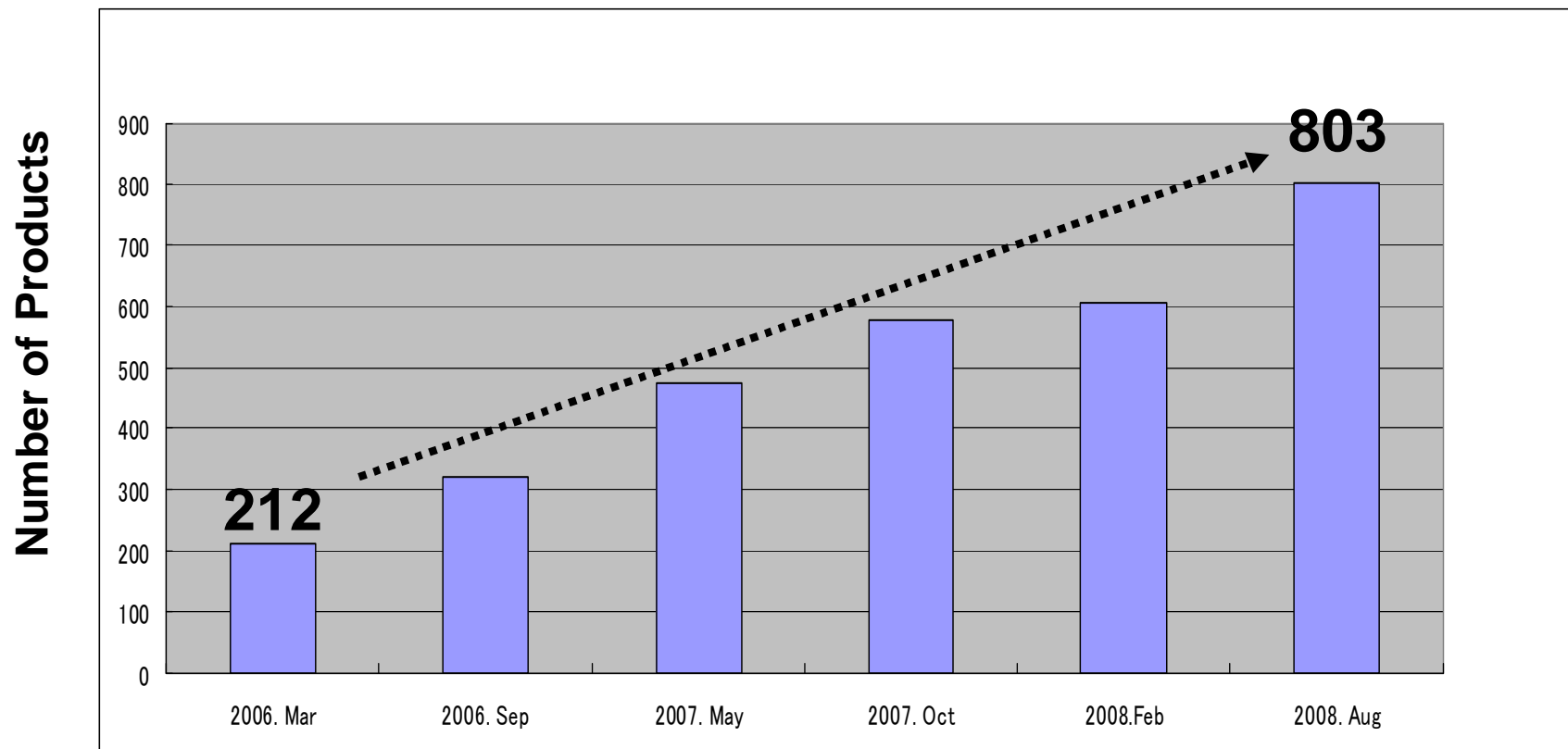
using “Title-claims” search in SCI database for nanotechnology by keywords  
(using intelligent search engine, update J. Nanoparticle Research, 2004, 6 (4))



**Courtesy: MC. Roco**

# Rapid Increase of Nanotech-Based Consumer Products

***As of August 2008; the inventory has grown by nearly 279% (from 212 to 803 products) since it was released in March 2006. (Woodrow-Wilson Int'l Center)***



Reference: Analysis by Woodrow Wilson International Center, 2008

# Nanotechnology-based Products

## Rapid increase after 2006

Nanotechnology-based goods **in the world**  
PEN (W-W Int'l Center, USA) **803 (Aug, 2008)**

Practical Use of Nanotechnology **in Japan**  
Surveillance Study (JST-CRDS, Japan) **386 (Dec, 2007)**

“Nanomark” commercial goods **in Taiwan**  
“Nanomark” system (2005,Taiwan) **>100 (Jan, 2008)**

***World market prediction corrected***  
***– from US\$1T to US\$3.1T ( in 2015 )***

# Practical Use of Nanotechnology in Japan



Articles on the nanotechnology published in newspapers and magazines, etc. were retrieved, and classified into "Research stage", "Development stage", and "Practical use stage".

Period covered: 2004-2007

Retrieval object: Nikkei high technology, Nikkei Nano business, weekly nanotech, and Report of Funding (NEDO/JST)

Stage	Electronics	Life	Indust. material	Environ. / Energy	Medical / Biotech	Meas./ Analysis	Nano materials	Total
R	147	41	57	56	103	43	32	479
D	201	94	113	54	39	28	60	589
Practical use	94	141	43	23	12	34	39	386
Total	442	276	213	133	154	105	130	1454

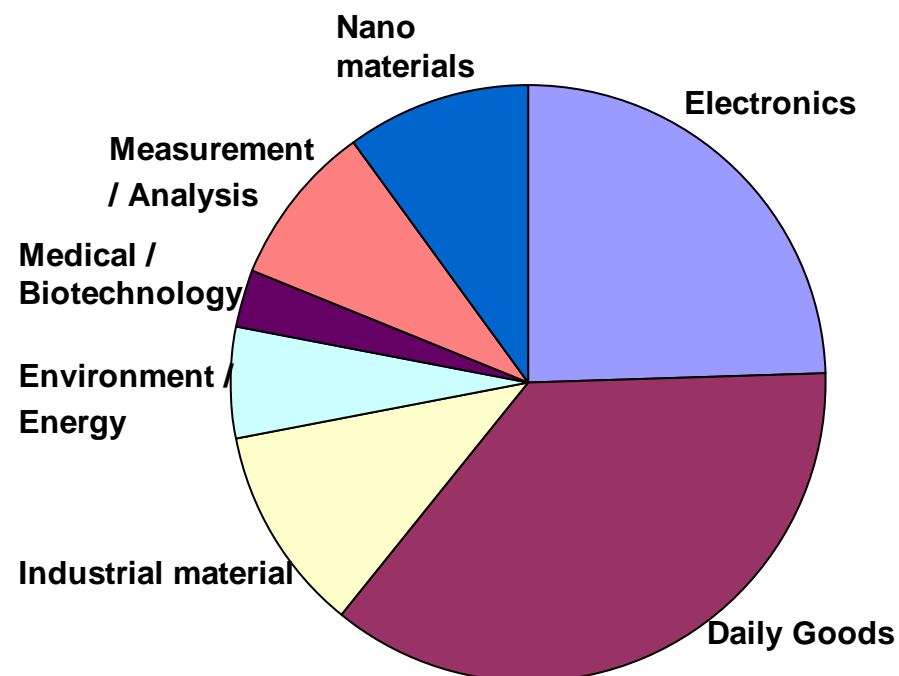
## *Practical use of nanotechnology (2004 – 2007)*

**Total 386**

**Daily goods 141**

**Electronics 94**

**Indust. Materials 43**



From the investigation at 2008.12 by JST\_CRDS

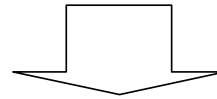
# Status of Japan National R&D Program on Nanotechnology / Materials

Courtesy: CSTP

# Promotion System of S&T Policy in Japan

Image: Office of  
Prime Minister

**Prime Minister**



**Cabinet Office**

**Minister of State  
for S&T Policy**

**Council for S&T Policy  
(CSTP)**

## **Relevant ministries in S&T policy**

**MIC**

Ministry of Internal  
Affairs and  
Communications

**JSPS**

**MEXT**

Ministry of Education,  
Culture, Sports, S&T

**JST**

**MHLW**

Ministry of Health,  
Labor and Welfare

**MAFF**

Ministry of Agriculture,  
Forestry and Fisheries

**METI**

Ministry of Economy,  
Trade and Industry

**NEDO**

**MLIT**

Ministry of Land,  
Infrastructure and  
Transport

**MOE**

Ministry of  
the Environment

# Building an S&T Basic Plan towards the Future of Japan

1st Basic Plan  
(FY 1996-2000)

## ● Increasing R&D budget

**17 trillion yen**  
(actual expenditure 17.6 trillion).

## ● Structuring a new R&D system

Support plan for post-doctoral fellows, etc.

2nd Basic Plan  
(FY 2001-2005)

## ● Key policies

- Prioritization of R&D on national/social subjects
- Doubling of competitive research funds

● Total budget : **24 trillion yen** (actual expenditure 21.1 trillion)

3rd Basic Plan  
(FY 2006-2010)

## ● Key policies

- ✓ How to nurture creative S&T human resources?
- ✓ Further reform of S&T systems, leading to higher performance,
- ✓ Strategic prioritization of R&D themes.

\* **Total budget target: 25 trillion Yen**  
(€210/\$270 billion)  
**roughly 1% of GDP**

Courtesy: CSTP

# Strategic priority setting in S&T

**As for policy-mission oriented R&D  
4 priority promotion areas + 4 promotion areas  
were set up in the 2<sup>nd</sup> and 3<sup>rd</sup> S&T Basic Plans**

**4 priority promotion areas :**

➤ **Life science**

➤ **IT**

➤ **Environment science**

➤ **Nanotechnology and Materials (FY2001~)**

***The Second S&T Basic Plan (FY2001-2005)***

***The Third S&T Basic Plan (FY2006-2010)***

# Public Funding for Nanotechnology/Materials in Japan

***2nd S&T Basic Plan (FY2001 - FY2005)***

**¥460B / 5yrs**

***3rd S&T Basic Plan (FY2006 - FY2010)***

**¥76.2B / FY2006**

**¥78.6B / FY2007**

**¥86.5B / FY2008**

***NT&M shares 4~5% of total funding for 8 promotion areas (LS, IT, Env., NT&M, Energy, Mnf, Infra, Frtr)***

***Funding gradually increases since 2001, and will keep the level at least up to 2010***

# Progress in Nanoscience & Nanotechnology (Japan – up to 2008)

## ***Materials***

Strongly-correlated electrons system / Transparent Amorphous  
Oxide Semiconductor / TiO<sub>2</sub> photocatalysis – Commercialization  
/ CNT – Super growth / Fe pnictide - Superconductor

## ***Nano-biotechnology***

Cell sheet Engineering – Tissue Eng. without scaffolds /  
Drug Delivery System (DDS)

## ***Nano-electronics***

Si technology / More Moore, More than Moore, Beyond CMOS  
Spintronics – Tunneling Magneto Resistance / MRAM  
Organic Electronics – EL, transistor, Solar cells  
Molecular Electronics?

***Further progress ← Integration & Evolution of  
Nanoscience & Nanotechnology***

# Japan National R&D Program on Nanotechnology / Materials (1)

## ***Observations mainly from activities up to 2005FY (2nd S&T BP)***

- One of the top three countries highly contributing to Nanoscience & Nanotechnology publications and patents / Strongest in S&T of Nanomaterials
- Technology Strategy Road Map (METI)  
Nanotechnology Business Road Map (NBCI)
- International Nanotechnology Exhibition & Conference

***The biggest scale in the world !***

- But frustrated by slow technology-transfer of research output to new and existing industry ***“Excellent scientific outcome, but some frustration in tech-transfer to innovation” – International Advisory Committee for the evaluation of JST Basic Research Program (Jan 2006)***

***Policy makers complained of slow return of their investment although  
It takes time before any emerging technology drives real innovation***

# Japan National R&D Program on Nanotechnology / Materials (2)

## ***The 3rd Science and Technology Basic Plan (2006-10FY)***

### **Nanotechnology / Materials — 10 Strategic S&T Priorities**

- ①Materials for reducing costs of clean Energy, ②Materials for replacing rare or deficit materials, ③Nanotech and Materials supporting security and safety, ④Materials for innovation, ⑤Electronics for Break-through Devices, ⑥Nano-biotechnology and Nano-medical Technology for very early diagnosis, ⑦R & D for the Social Acceptance of Nanotechnology, ⑧Advanced R & D at Innovation COE's for commercialization of Nanotechnology, ⑨Nano-measurement and Nano-Processing technology, ⑩X-ray Free Electron Lasers

### ***Inter-ministry Projects (CSTP)***

Nano-DDS, Medical use nano devices (2005 FY ~ / 2nd Basic Plan)

Responsible R&D of Nanotechnology (2007FY~ / 3rd Basic Plan)

### ***Inter-ministry Collaborations***

Materials Strategy for replacing Rare, Deficit or Toxic materials (METI / MEXT 2006FY~)

Nanoelectronics (METI / MEXT 2007FY~)

***Inter-ministry coordination – being improved***

# Japan National R&D Program on Nanotechnology / Materials (3)

## ***Social Acceptance (Responsible R & D)***

**Project “ Standardization of Nanoparticle Risk Evaluation Method ”  
2005-2007FY/ METI, AIST**

**Project “Facilitation of Public Acceptance of Nanotechnology ”  
2005FY / MEXT, METI, MHLW, MOE**

**NEDO Project “Risk Assessment & Management of Manufactured  
Nanomaterials” 2006-2010FY / AIST , Univs , Industry / US\$ 20M**

***Late start, but running under strong inter-ministry collaboration  
Coordinated by CSTP***

## ***User Facilities Network***

**Nanotechnology Support Project (MEXT / 2002-2006FY)**

**14 Centers / open facilities / no charge system / US\$2M/Y**

***Encouraging new SME's to participate in Nanotechnology***

***Not enough for accelerating interdisciplinary collaboration***

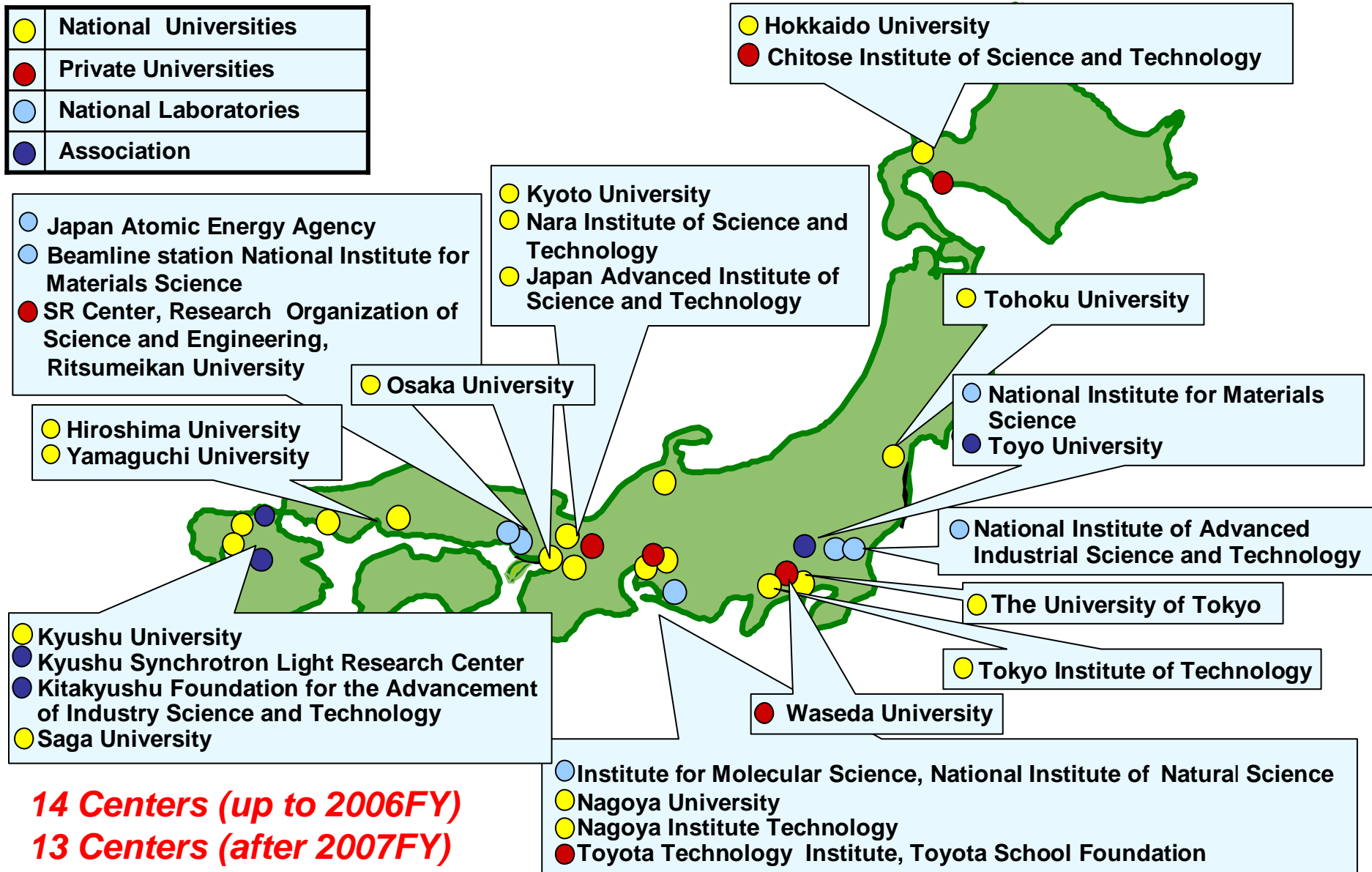
***Charge system started in the second phase (2007~)***

***Social Acceptance, User Facilities – most important components,  
but funding is not enough***

# User Facilities and R&D Centers

- **Interdisciplinary fusion**
- **Academia / Industry  
collaboration**

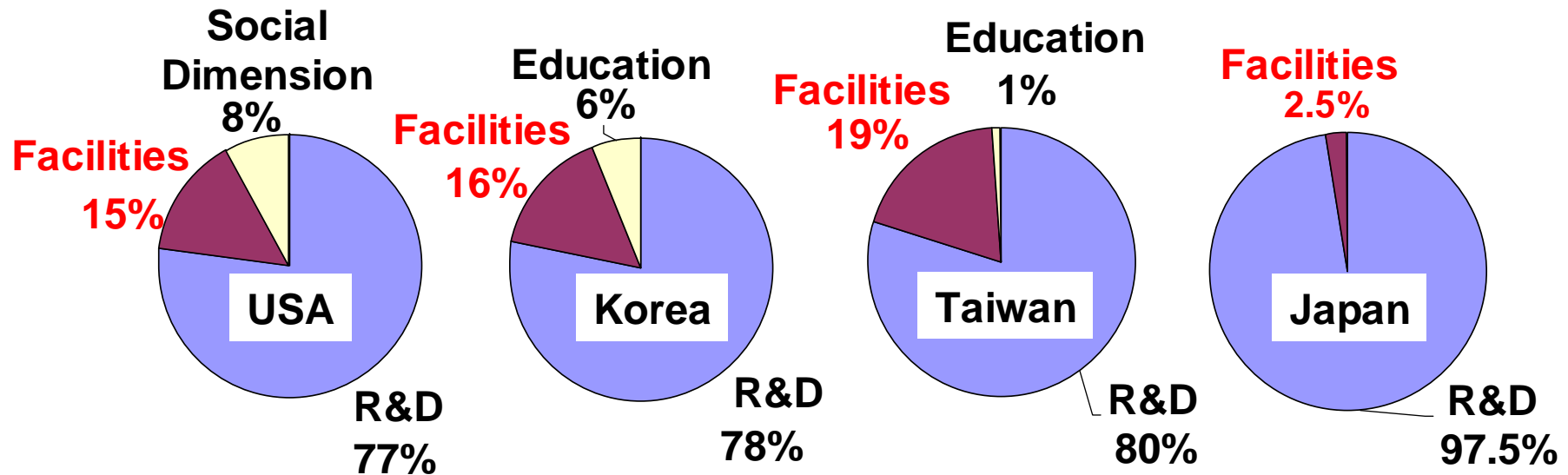
# Nanotechnology Users Network in Japan



**14 Centers (up to 2006FY)**

**13 Centers (after 2007FY)**

**Size of Center : enlarged**



(※USA, Japan: FY2001-2005, Korea: FY2001-2007, Taiwan: FY2003-2008)

Revenue of Nanotech. User Facilities				
Countries	Government (%)	Charging System (%)	Mat.Fund. From Reg. Gov. (%)	Consortium Donation (%)
USA(NNIN 13centers)	30	30	40	
Korea(KANC)	30	7	58	5
UK(MNT Network)	50	50		
Japan(14centers)	100	-	-	-

※Numbers in Table: Fraction(%) of total Revenue



**Strategic Investment to Facilities / Accelerating Interdisciplinary Collaboration**  
**Multi-Funding System needed for Sustainable Operation of User Facilities**



## Nine Nanoscale Science and Engineering networks with national outreach

### TOOLS

**Network for Computational Nanotechnology (2002-)** > 70,000 users/ 2008

**National Nanotechnology Infrastructure Network (2003-)** 4,500 users/ 2007



Nationwide Impact

### TOPICAL

**Nanotechnology Center Learning and Teaching (2004-)** 1 million students/ 5yr

**Center for Nanotechnology Informal Science Education (2005-)** 100 sites/ 5yr

**Network for Nanotechnology in Society (2005-)** Involve academia, public, industry

**National Nanomanufacturing Network (2006-)** 4 NSETs, DOD centers, and NIST

**Environmental Implications of Nanotechnology (2008-)** with EPA

### GENERAL RESEARCH AND EDUCATION

**NSEC Network (2001-)** 17 research & education centers

**MRSEC Network (2001-)** 6 new research & education centers since 2000

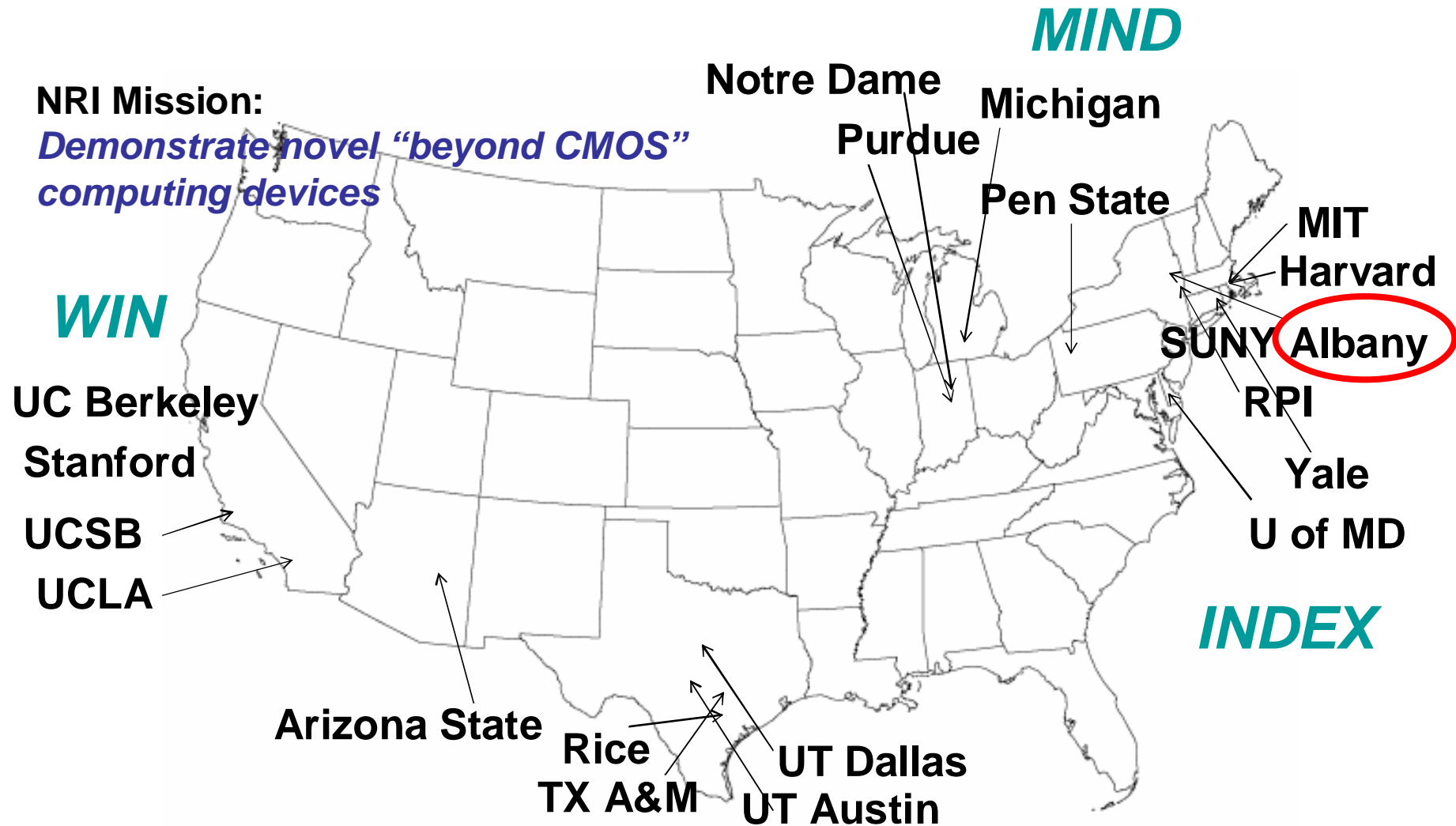
MC Roco,  
4/15/2008

Courtesy: MC. Roco

# NRI Funded Universities

NRI Mission:

*Demonstrate novel “beyond CMOS”  
computing devices*



*Industry-Gov-Academia  
Allience (35 univs)*

**SWAN**

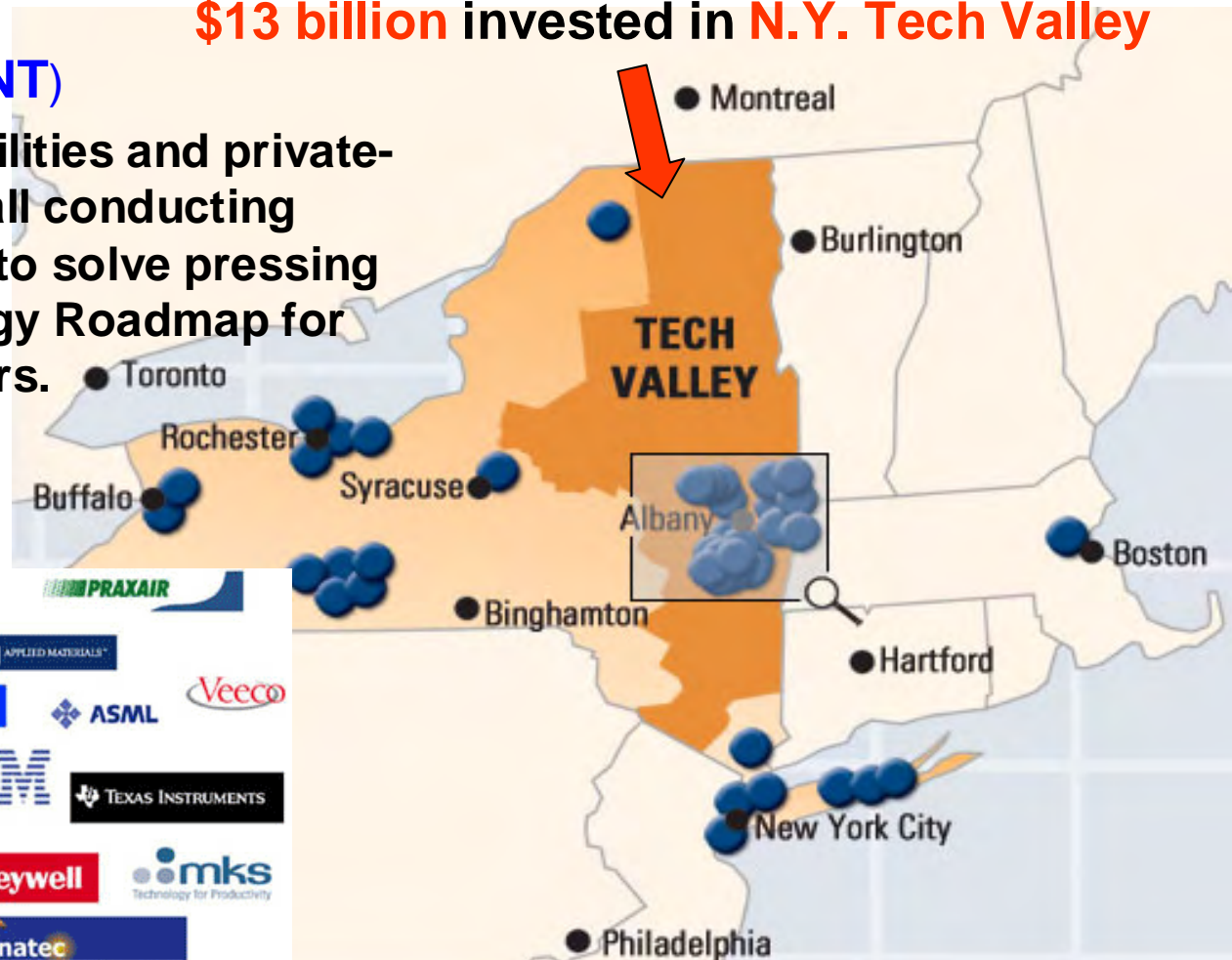
*Four Institutes  
(21 states)*

# New York is the Premier Location for Nanotech

**\$13 billion** invested in **N.Y. Tech Valley**

## Albany NanoTech (ANT)

Universities, public facilities and private-sector companies are all conducting leading-edge research to solve pressing International Technology Roadmap for Semiconductors barriers.



<http://www.nylovesnano.com/assetMap.php?type=R>

**CNSE**



# IMECAMPUS

An aerial photograph of the IMECampus facility, showing several large industrial buildings with flat roofs and brick walls. The campus is surrounded by green trees and a parking lot. Two blue callout lines originate from the top right, pointing to specific buildings. One line points to a building labeled 'FAB 1' in the bottom left, and the other points to a building labeled 'FAB 2' in the top left. The overall scene is captured from a high angle, showing the layout of the campus and its integration with the surrounding landscape.

## **FAB 2**

3200 m<sup>2</sup> Clean Room  
300 mm pilot line  
Ball Room, Clean sub-FAB  
Continuous operation:  
24hrs / 7 days

## **FAB 1**

4800 m<sup>2</sup> Clean Room  
1750 m<sup>2</sup> Class 1  
200 mm pilot line  
Continuous operation:  
24hrs / 7 days

Total: **8000 m<sup>2</sup>** Clean Room

*Courtesy: R. DeKeersmaecker*

# IMEC Partner Update 2008



**Partnerships in core Program IIAP's**  
The World's Largest Industry Commitment to Semiconductor Research in Partnership

**Partners:**

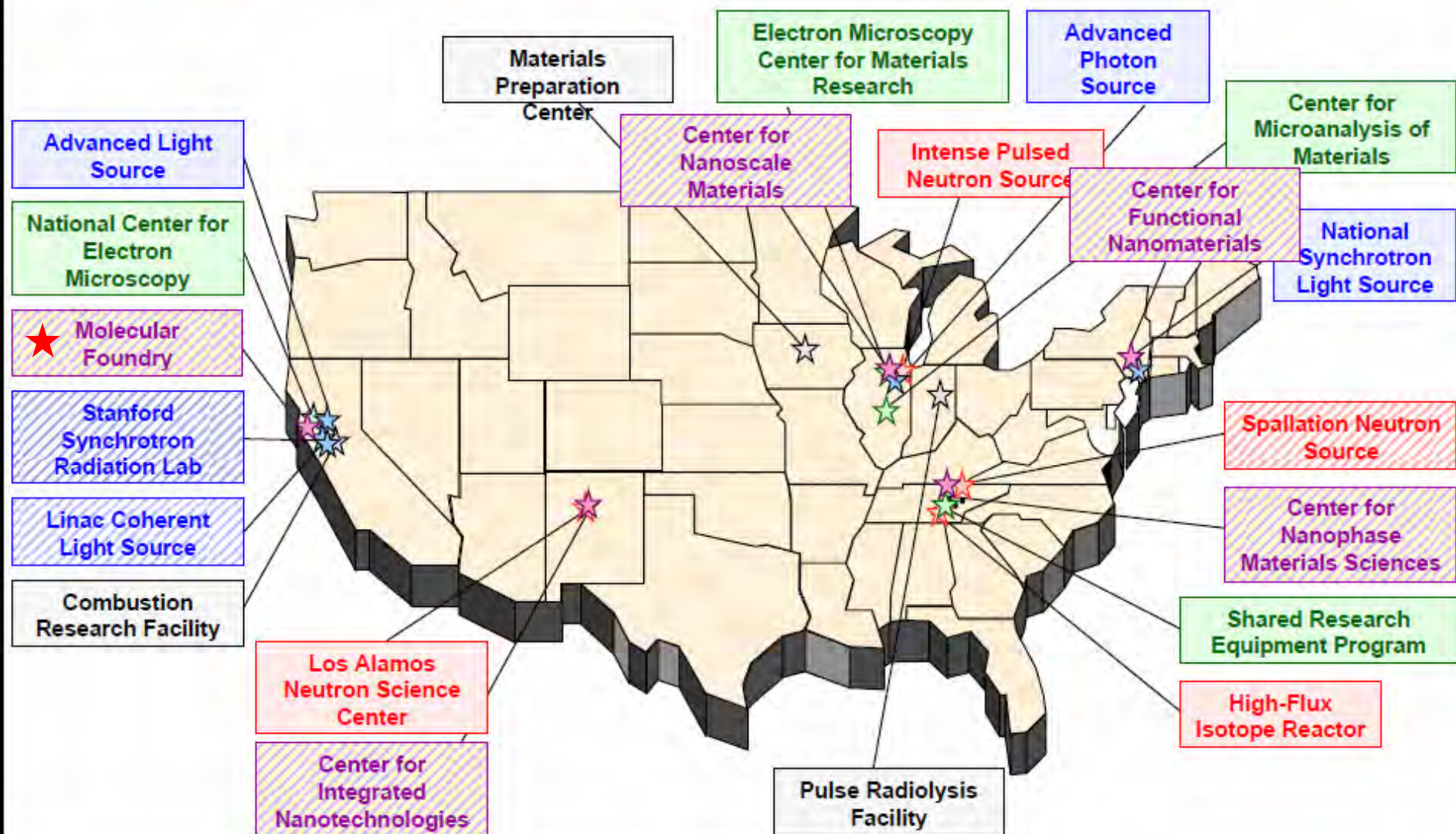
- North America:** Micron, Intel, Texas Instruments, Qualcomm
- Europe:** NXP, ST, Infineon, Qimonda
- Asia:** ELPIDA, Panasonic, Samsung, Hynix, tsmc, PSC
- Other Regions:** ASML, ASM, Applied Materials, Lam Research, KLA, Tencor, SOKUDO, axcelis, SCREEN, HITACHI, NEC, DISCO, FUJIFILM, JSR, TOPPAN, RIKTROM, FEI, ICOS, EPCOS, Mentor Graphics, FUJIFILM, JSR, SIGMA-C, extraction, Donaldson, Amkor Technology, SILTERRA, ZEISS, DOW, MEMC, umicore, DNP, ShinEtsu, NISSAN Chemical, alchimer, PHOTRONICS, DONGJIN, Soltec, BASF, AGC, THE BOC GROUP, HOYA, SOPRA

**imec**

Roger De Keersmaecker  
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Courtesy: R. DeKeersmaecker

# Department of Energy Scientific User Facilities



Courtesy: MC. Roco

# Molecular Foundry (NSRC／NNI／2005)



Steven Chu, Sixth Director of  
Lawrence Berkeley National  
Laboratory, DOE

Steven Chu, 57,



<http://foundry.lbl.gov/>

**User facility for nano-scale science open to every sector**  
**Molecular Foundry／Synthesis, characterization and theory for**  
**nano-scale materials／Integration into larger functional complex**  
**Interdisciplinary R&D of soft and hard materials, lithography**

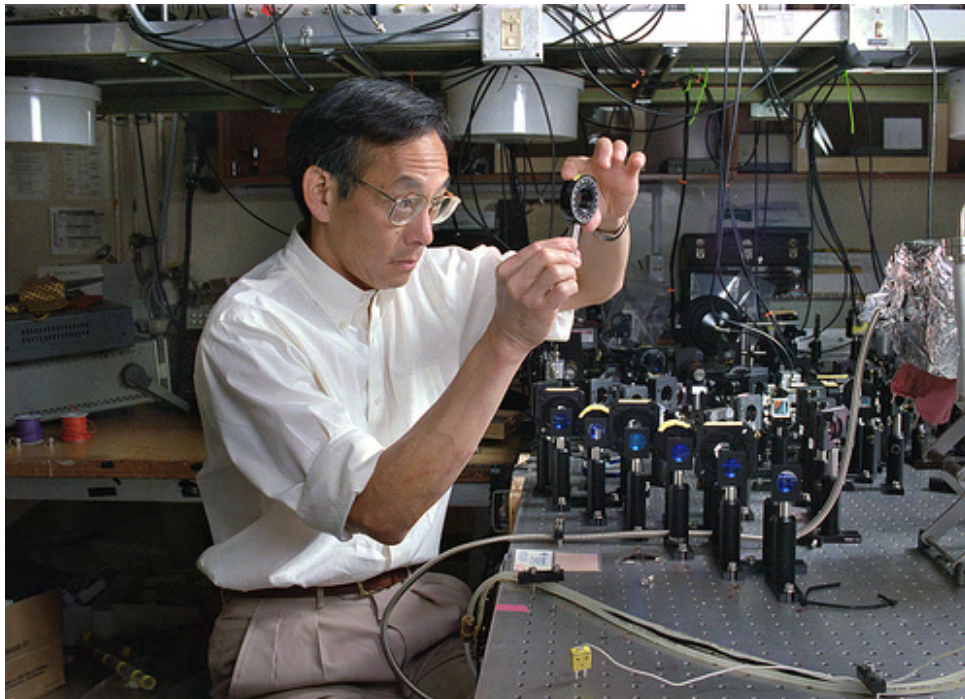
***Under one roof***

***Mutual understanding***

# Obama's Remarkable Choice for Energy Secretary

***This is a signal Obama's administration will "value science".***

***"We will make decisions based on the facts, and we understand that facts demand bold action," Obama said.***



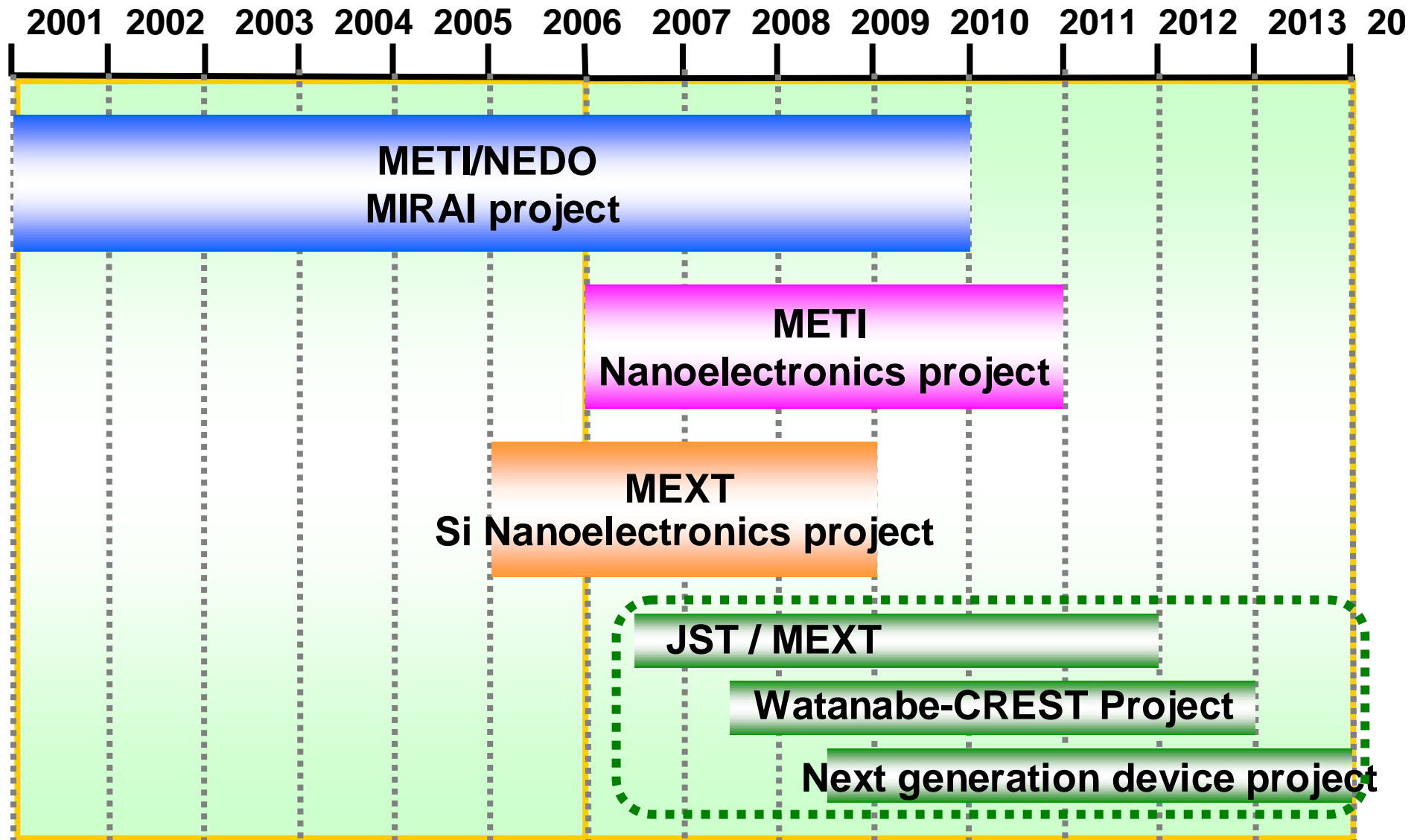
**Steven Chu**



<http://wonkroom.thinkprogress.org/2008/12/10/steven-chu-new-energy/>

Berkeley Lab Director Steven Chu shared the 1997 Nobel Prize in Physics for "development of methods to cool and trap atoms with laser light."

# Government funding projects



*Courtesy: H. Watanabe*

<Draft Concept>

# Nanotech Research Competence in Tsukuba & New Framework of Public-Private Collaboration for Nanotech Driven Innovation

- ✓ MEXT & METI's joint initiative, working together with relevant universities



CSTD

industries and the Cabinet office,

- ✓ Mutually beneficial Tie-Up with universities to be developed, NanotechJapan

with MEXT, especially taking account of the

2

aspects below

(1) Human resource development of next generation with the most advanced nanotech knowledge & facilities

(2) Concentrated investment to the most advanced nanotech facilities with wide range of use

res. p.

ACADEMIC Link  
GLOBAL Link

- ✓ International research cooperation promoted, for innovative front edge



Instruments Japan Tsukuba Technology Center (TRDC)



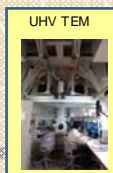
Intel K.K. Tsukuba



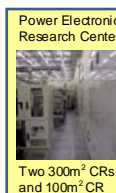
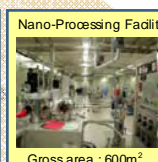
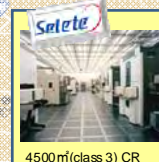
NEC Corporation Tsukuba Research Laboratories



- Japan's sole National Institute specializing in materials science, principally funded by MEXT (Ministry of Education, Culture, Sports, Science & Technology).
- All 450 researchers involved in various fields of materials science, based on the concept of "Nanotechnology-Driven Materials Science for Sustainability".
- World's top level research facilities such as Ultra-High Voltage Electron Microscopes, High Magnetic Field (37.3 Tesla) and Solid-State NMR (930MHz).
- Top research organization in Japan as for the number of published papers on materials science per one researcher.
- Press on with globalization and fostering researchers as a world-leading research center.
- One of the Centers of Advanced Nanotechnology Network (NIMS Center for Nanotechnology Network)



- Japan's largest National Institute with 2400 researchers conducting research from the base to the application on various fields of industrial technology, principally funded by METI (Ministry of Economy, Trade & Industry).
- About 800 researchers involved in Nanotechnology driven field (Nano-electronics, Nano-photonics, Nano-materials etc.), based on the concept of "Integration for Innovation".
- More than 10 clean rooms, such as the super clean room (SCR:4500m<sup>2</sup>) under Millennium Research for Advanced Information Technology (MIRAI) project, collaborated with the private consortium "Selete" and various clean rooms essential for a wide range of Nanotech-driven-research (Silicon, Inorganic and Organic Devices, MEMS etc.)
- One of the Centers of Advanced Nanotechnology Network (Nano-Processing Partnership Platform)



## Cluster of Research Labs of Nanotech Leading Companies In TSUKUBA

- ✓ Essential Nanotech-facilities, such as SCR, to be renovated to highly energy efficient & all-around test device foundry, funded by METI (2009 budget request)



- ✓ International joint research on advanced Nano-electronics of 1MS to be globally offered by AIST (2009 budget request)



- ✓ Next stage R&D programs, especially Nano-electronics, to be launched in 2010 by the new public

- private framework based on study COCN

- ✓ Research Association, industries, COCN to be amended in 2009 to promote open-innovation type of R&D

consortium NANOTECHNOLOGY BUSINESS CREATION INITIATIVE

- ✓ Nano-material safety research program to be proposed in 2010 internationally by AIST, jointly worked with NBCI

- ✓ Nano-tube joint R&D program to be proposed by AIST in 2010 as its core competence



Astellas Pharmaceutical Inc., Tsukuba (Miyukigaoka, Toukoudai)



Sumitomo Chemical Co., Ltd. Tsukuba Research Laboratory



KURARAY CO., LTD. Tsukuba Research Laboratories



Mitsubishi Chemical Group Science & Technology Research Center, Inc. Tsukuba Area



Hitachi Chemical Co., Ltd. Tsukuba Research Lab



JSR Corporation Tsukuba Research Laboratories



ULVAC JAPAN, Ltd. Tsukuba Institute for Super Materials

Courtesy: R. Doi (METI)

# Summary

## ***Nanotechnology***

**World-wide Investment (public and private) keeps increasing from \$9.5B (2005) up to \$14.9B (2008)  
Nanotech-based goods – rapid increase after 2006**

**Now in the second generation (Fusion Nano)  
Towards the third generation (Integration Nano)**

**User Facilities and R&D Open Centers are crucially  
Important for promoting and accelerating inter-  
disciplinary fusion and integration of various types of  
nanoworlds developed independently.**

## ***Nano-electronics***

**IMEC, Albany, NRI, . . . , New R&D center in Japan?**

***YES, WE CAN***