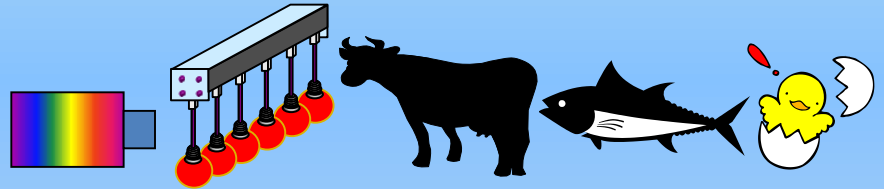


Start with Sensing Technologies for Fully Automated Farming and for Comprehensive Goals (SDGs)



Naoshi Kondo

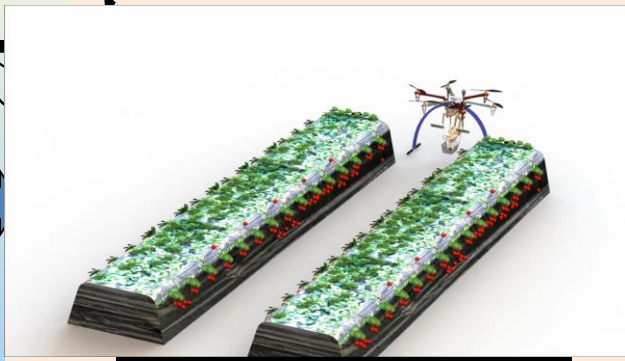
President of JSAM (Japanese Society of
Agricultural Machinery and Food Engineers)

Laboratory of Bio-Sensing Engineering

Graduate School of Agriculture

Kyoto University, Japan

An Operator-Plural Robots System



Residue
rbonization

Fresh
Product



Information oriented field

Operation records
Sensing information

Farming guidance
DSS for farmers

Information added product
ID tags

Precision Agriculture
Information (IT) Agriculture with Sensors
(machines or robots are not indispensable but sensors)

Smart Agriculture
More Robots and More AI and IoT

Voice of consumer / BRAND / Database / BRAND / marketing value



Consumer

New flow of
product and information



Market

By courtesy of Shibuya Seiki, John Deere, BRAIN, NARO

History of Agri-robot Researches

Agri-robot I (Since 1982)

Seedling production

- Adoption of industrial robots
- Investigation of robot mechanisms

based on plant properties

Agri-robot II (Since 1992)

Fruit Harvesting

- Fusion between horticultural and engineering approach
- Construction of fundamentals of

relation "Human-Plant-Robot"

Agri-robot III (Since 2002)

Fruit Grading

- Precision Agriculture oriented robot
- Product information addition, and utilization

Agri-robot IV (Since 2013)

Drone, Wearable robot

- AI & IoT Based Smart Agriculture oriented robot
- Small cooperative distributed robot

Agri-robot V (Since ???)

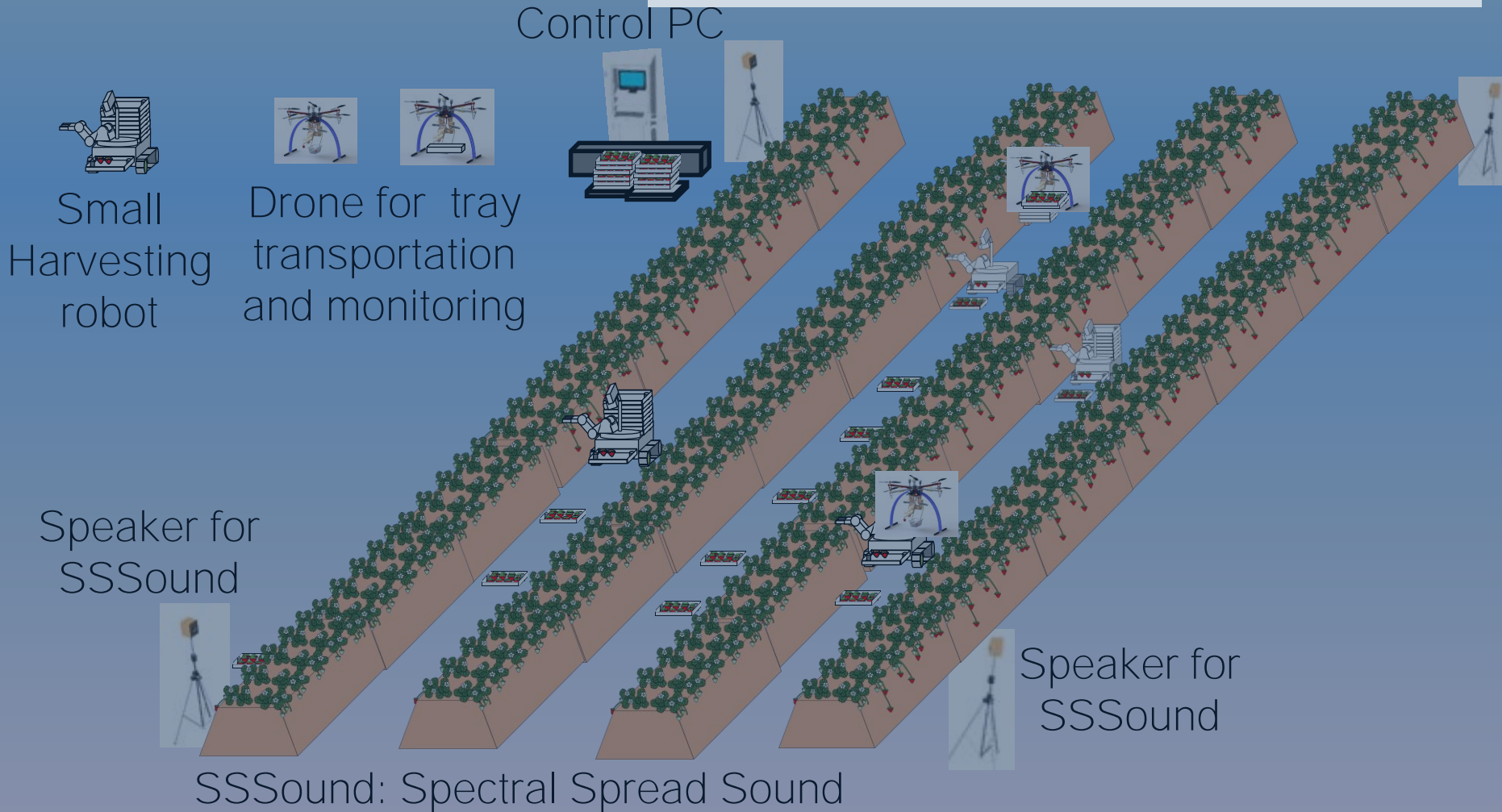
Micro insect robots???

Not diffused yet

Robot based precise information

Small distributed cooperative robots

Utilization of drone's transportation ability
Small and cheap robot group



Producer



Information flow in Smart Agriculture

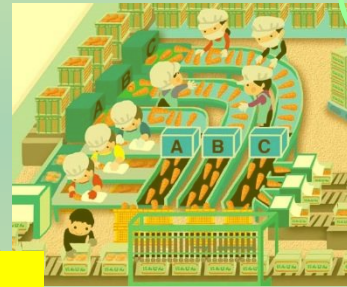
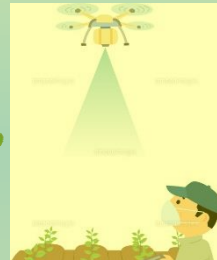
Consumer



Health

Farming Guidance

Food Safety & Security



Agriculture

Grading

Storage

Pro

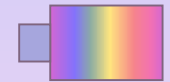
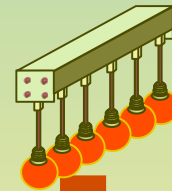
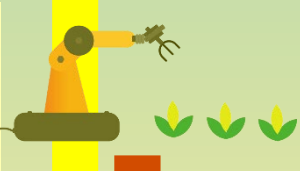
Food

Field

Seedling

Pre-harvest

Post-harvest



More IoT based data acquisition by sensors & mining

Time series data, Spatial data & Overlaid data analysis with environmental conditions

AI
Big Data-DB

Machine learning
Neuro
Multi-variate analysis
Deep learning

Roles of Grading Facility and Sensors

6/18

1. Efficient sorting, and **labor saving**
2. **Uniformization** of fruit quality
3. Enhancing **market value** of the products
(Establishing **local region brand** of products)
4. **Fair payment** to producers based not only on quantity but on quality of each fruit
5. **Farming guidance** from grading results
6. Contribution to the traceability system for **food safety and security**
7. **Saving the food loss**

1970s
Mechanization

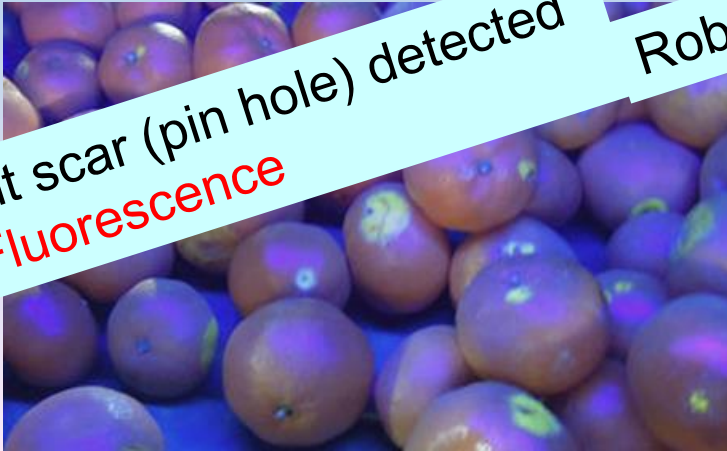
1990s
Non-destructive
inspection

2000s
Informatization

2010s
Fluorescence

2020s
???
Health

Slight scar (pin hole) detected
by **Fluorescence**



Robot based precise information



By courtesy of Shibuya Seiki Co., Ltd.

By Kondo

All Products are Fluorescence substance holders ^{7/18}

Parasite worms



Fluorescence Database Construction Project

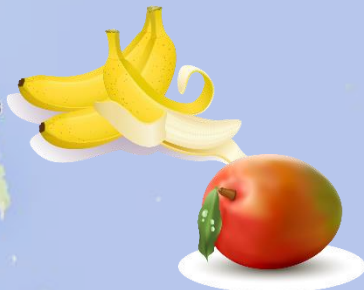
Agriculture, Livestock, Aquaculture, and Marine Products
for **9 Billion People's Food Production**

1. Reduction of the post-harvest loss
2. Quality measurement
3. Food safety
4. Plant production control
5. Chemical tracking



Temperate Zone

Tropical Zone

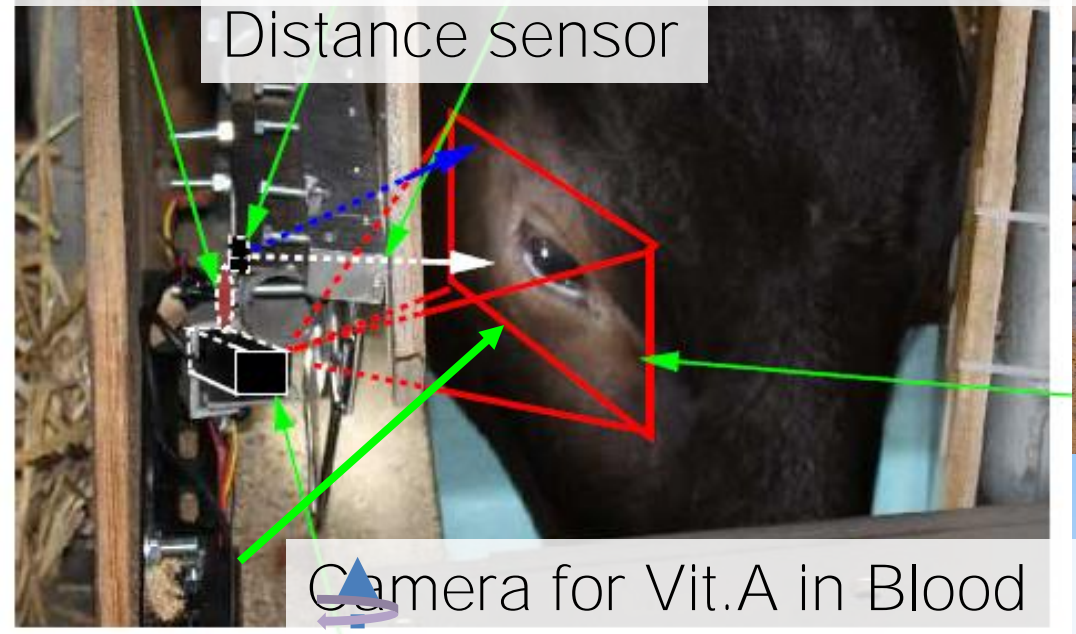


Technologies in Livestock



Milking Robot

Temperature sensor for health diagnosis

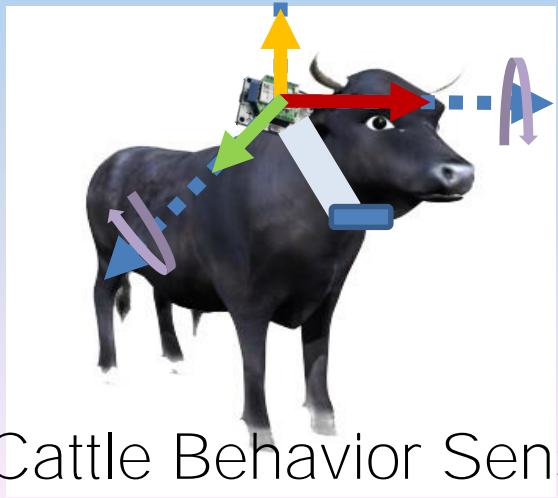


Distance sensor

Camera for Vit.A in Blood



Wool Harvesting Robot



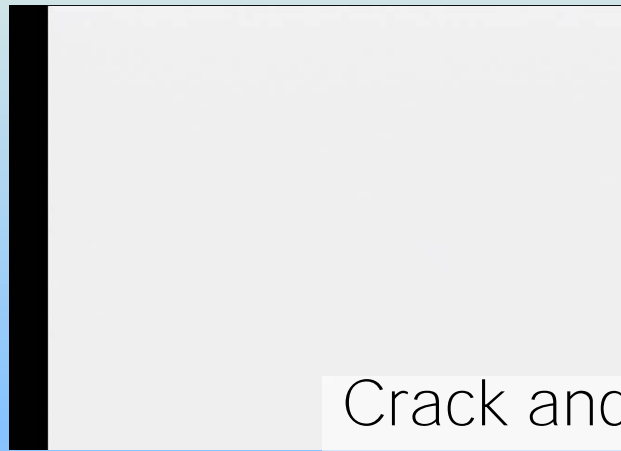
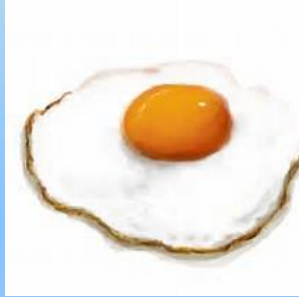
Cattle Behavior Sensor



近藤 直, 門田充司, 野口 伸: 農業ロボット(II) - 機構と事例 -, コロナ社(2006)
Peng, Y., N. Kondo, T. Fujiura, T. Suzuki, Wulandari, H. Yoshioka, E. Itoyama. 2019. Classification of multiple cattle behavior patterns using a recurrent neural network with long short-term memory and inertial measurement units. *Computers and Electronics in Agriculture*, 157, 247-253

Eggs and Chickens

○ Table Egg
(Infertile Egg)



Crack and blood inspection

○ Fertile Egg



Hen to
female

If Male,



Necessity to discriminate gender

○ Egg



Broiler (3 kg)



Male



Female

All Killed.
6 billion/year chicks

Economic loss
&
Ethical issues

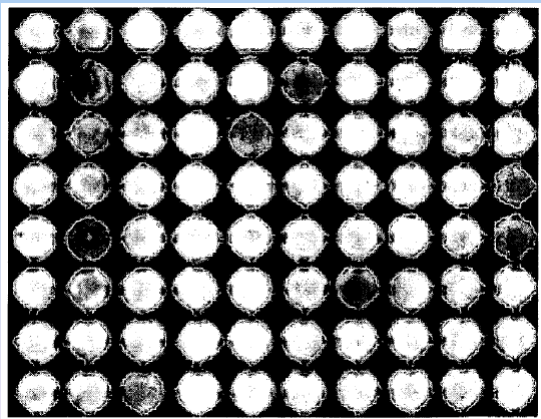
Growth period: 45 - 48 days 50 -53 days

Key technologies of Individual Egg Measurement

for gender discrimination and hatching window management

- 1) Egg shell temperature for predicting hatching time
By Thermo camera (FIR) in the incubator
- 2) Spectral transmittance (Day 4) for chick's health diagnosis
By Spectroscopy (NIR)
- 3) Heart beat for control hatching time
By Photo interrupter (NIR)
- 4) Shell thickness for calcium consumption rate
By Terahertz spectroscopy (THz)

Precision livestock
based on animal welfare

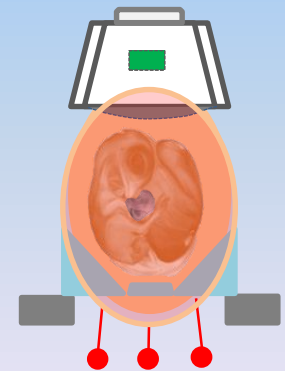


Temperature measurement



Transmissive light analysis

Photo interrupter

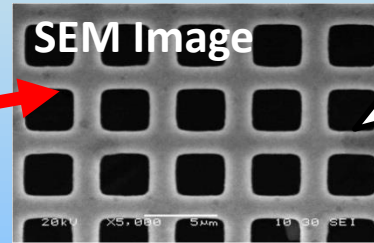


Heart beat count

Metallic Mesh Sensor for Detecting Biological Targets

Metallic mesh

Thin metallic film with periodic holes

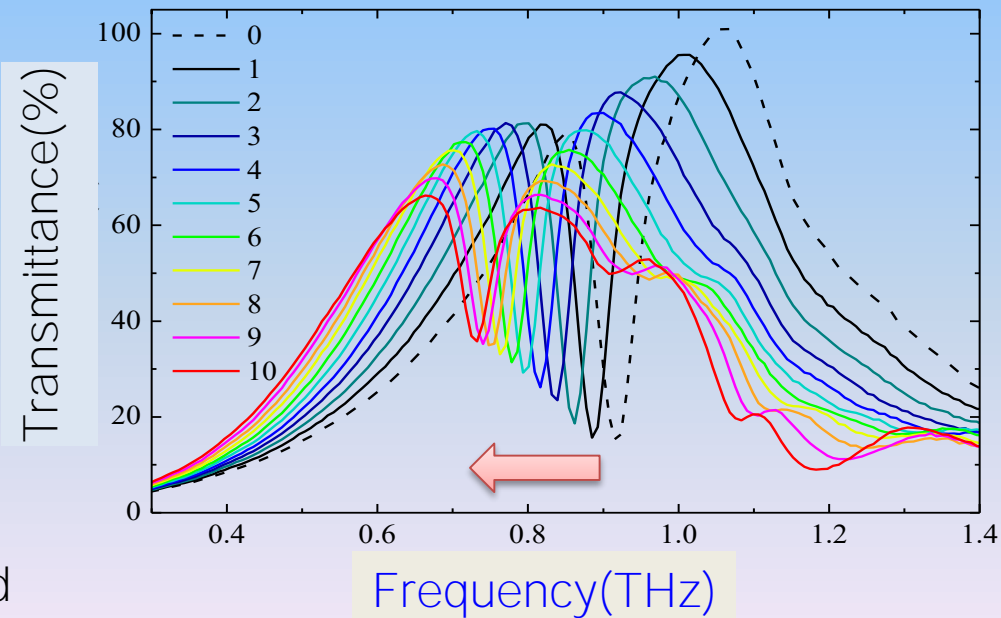
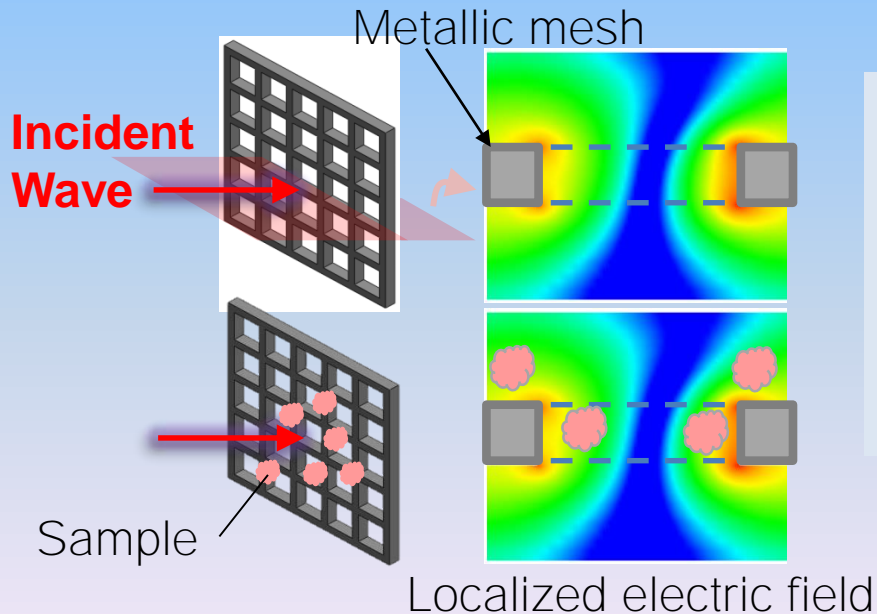


**Biological Targets
(Protein, bacteria)**

Microscale

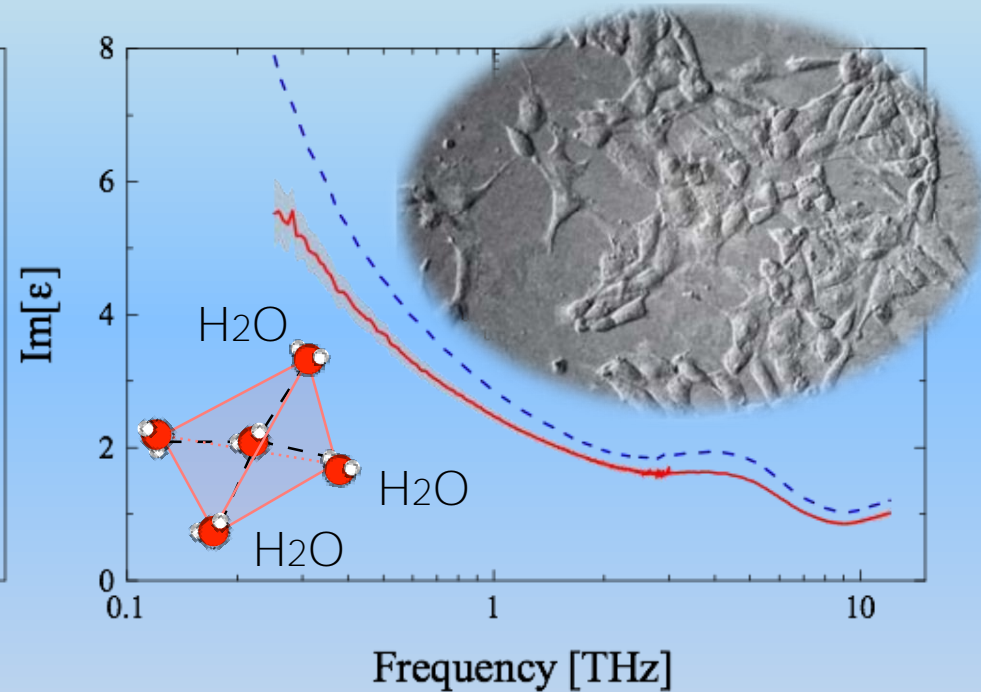
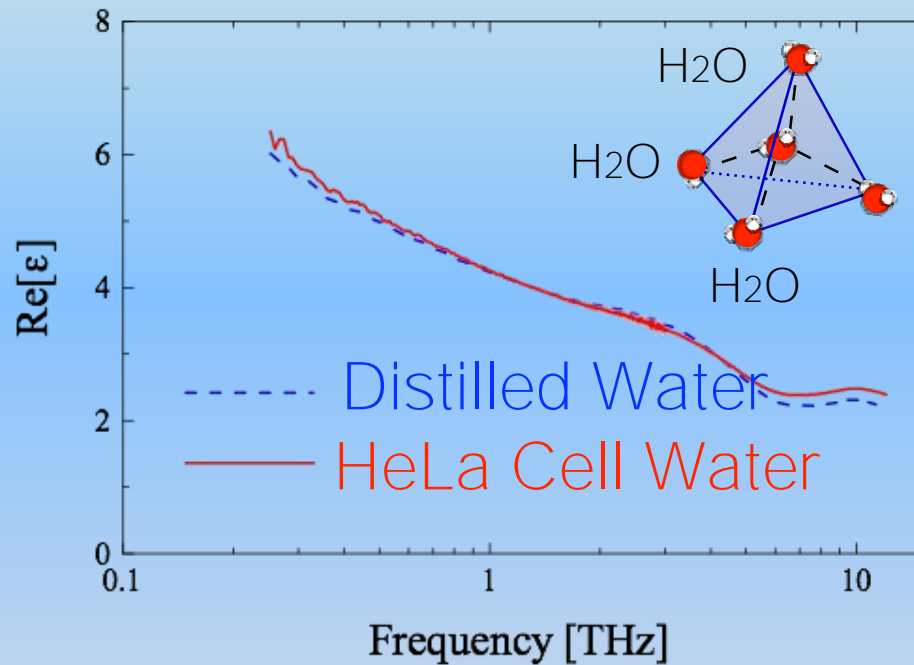
Increase of refractive index shifts the spectra to lower frequency.

→ Works as a rapid & easy sensor

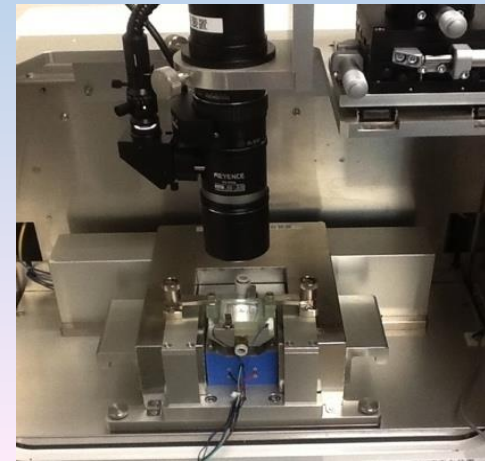


Complex dielectric constant of water & living cell (HeLa)

THz spectroscopy: intracellular water behaviors



Hydrogen-bond inside cells is less stable than pure water.
20 % of intracellular water is hydrated to biomolecules.



Aquaculture (Shrimp ponds)

Volume measurement under the water is necessary

How many and how big shrimps?

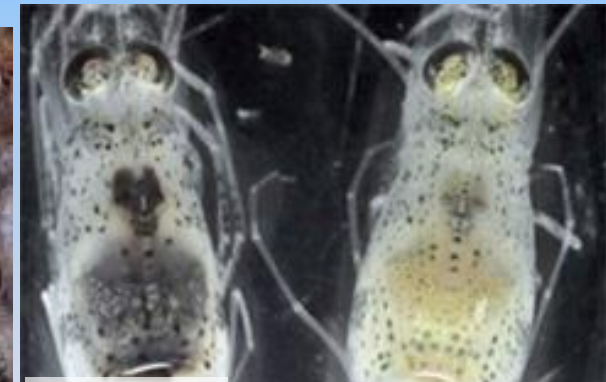
Feeding too much

Slime/Sludge

Disease (virus)

Much chemicals

Contaminated

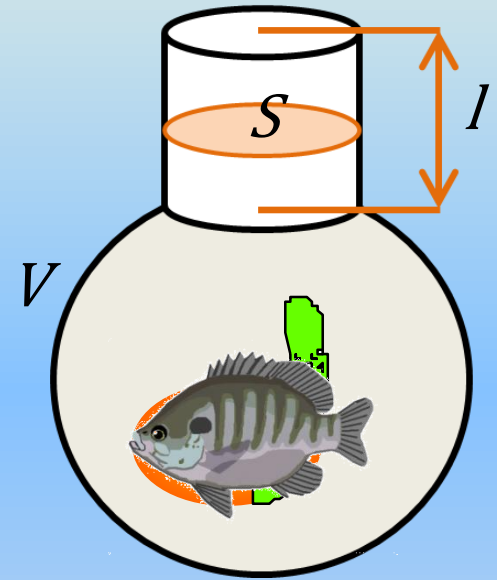


Healthy

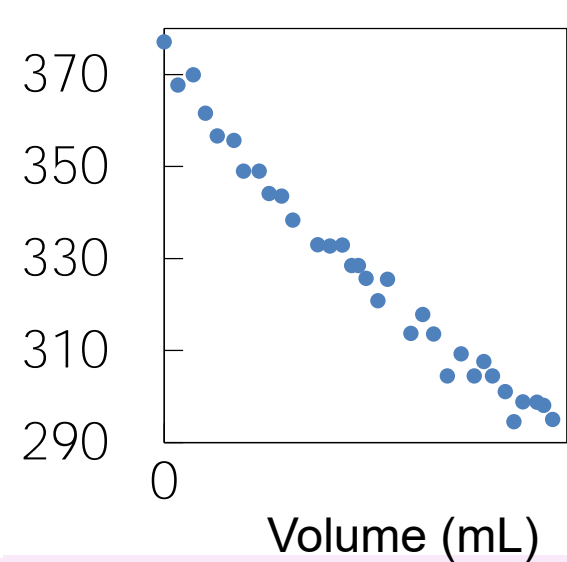
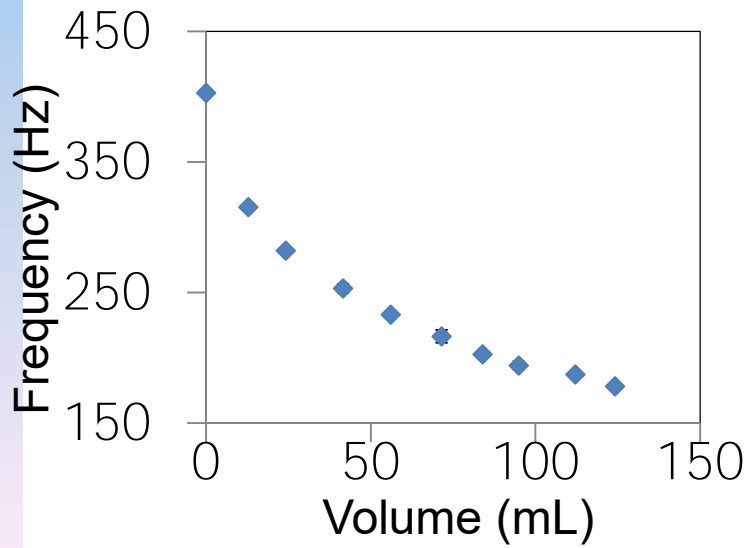
Virus affected

China, Thailand, Indonesia, Vietnam, Malaysia

Fish Volume Measurement with Helmholtz Resonance



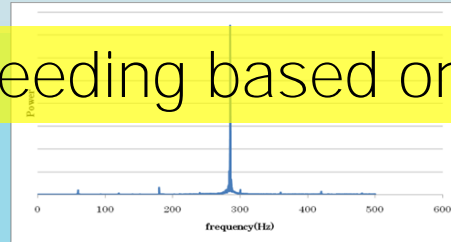
Resonator



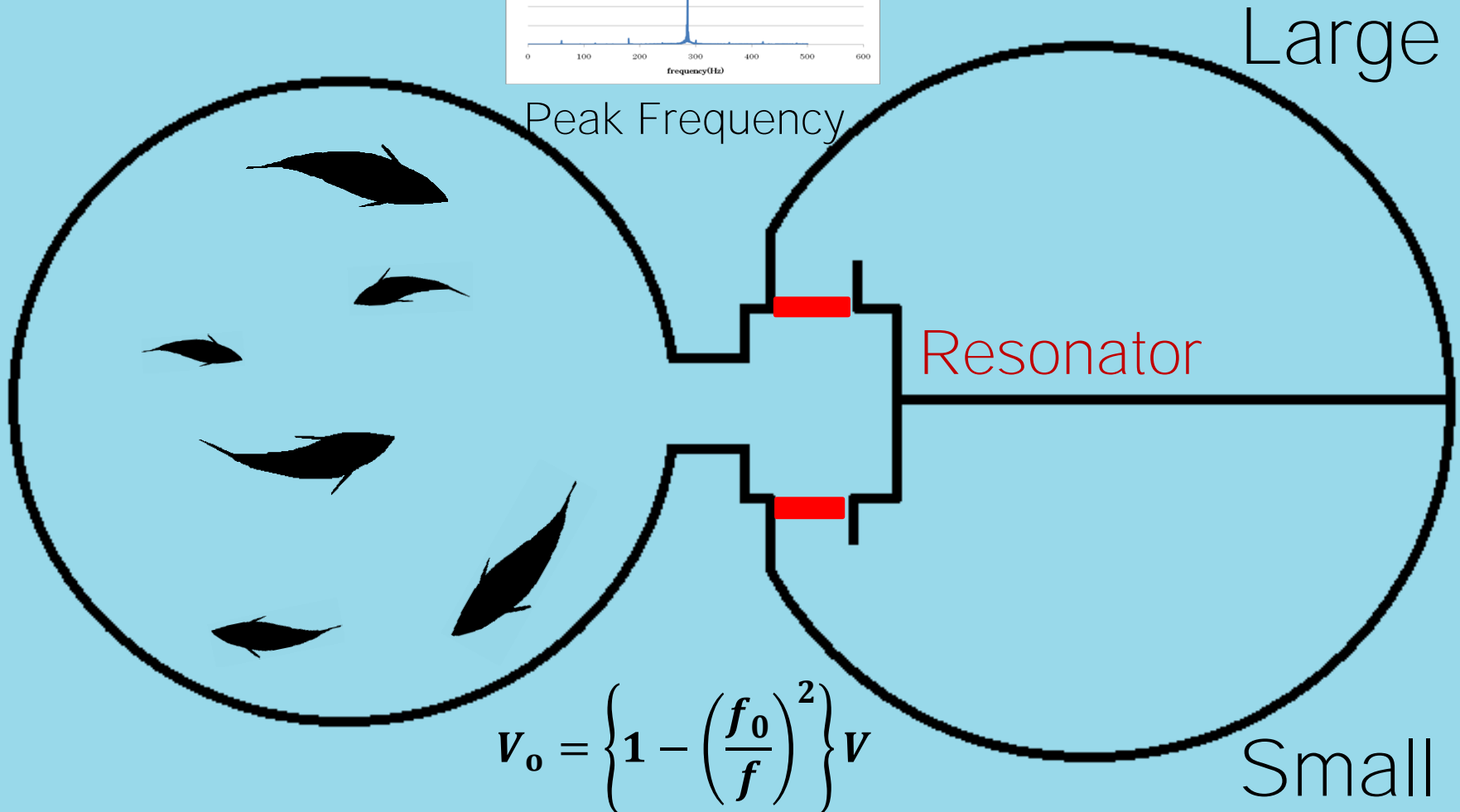
- l [m]: Neck length
- S [m²]: Area of neck
- V, V_0 [m³]: Volume
- f, f_0 [Hz]: Frequency

Fish Sorting by Volume Using Helmholtz Resonance

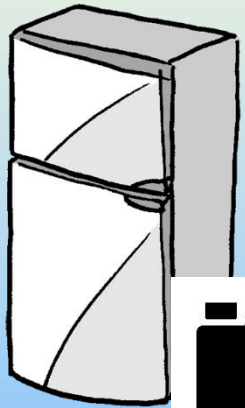
More precise feeding based on the fish volume



Peak Frequency



$$V_o = \left\{ 1 - \left(\frac{f_0}{f} \right)^2 \right\} V$$



Fluorescence
Image processing

AI, IoT

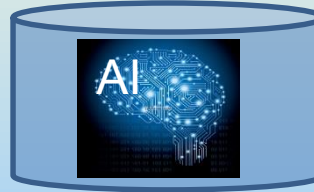


Agri-Products
Monitoring



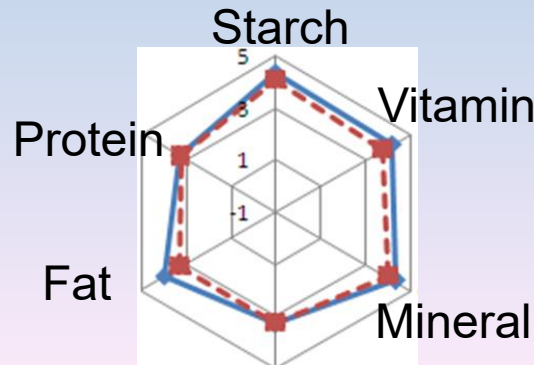
Freshness & Safety

Which one should be consumed
earlier and be removed (washed)
carefully?



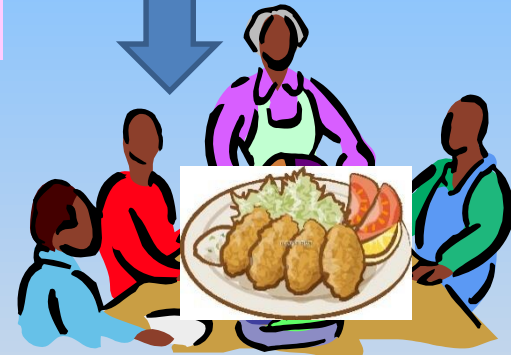
Food

Today's Menu
Recommendation



Shopping

Consumption
before spoiled



Health

Nutrition
Balance for family

Conclusion: Start with Sensing Technologies for Full Automation and Comprehensive Goals

Primary industry

Food industry

Health industry



Contribute to **Food** and **Environment**
for Human's Healthy and Affluent **Life**