

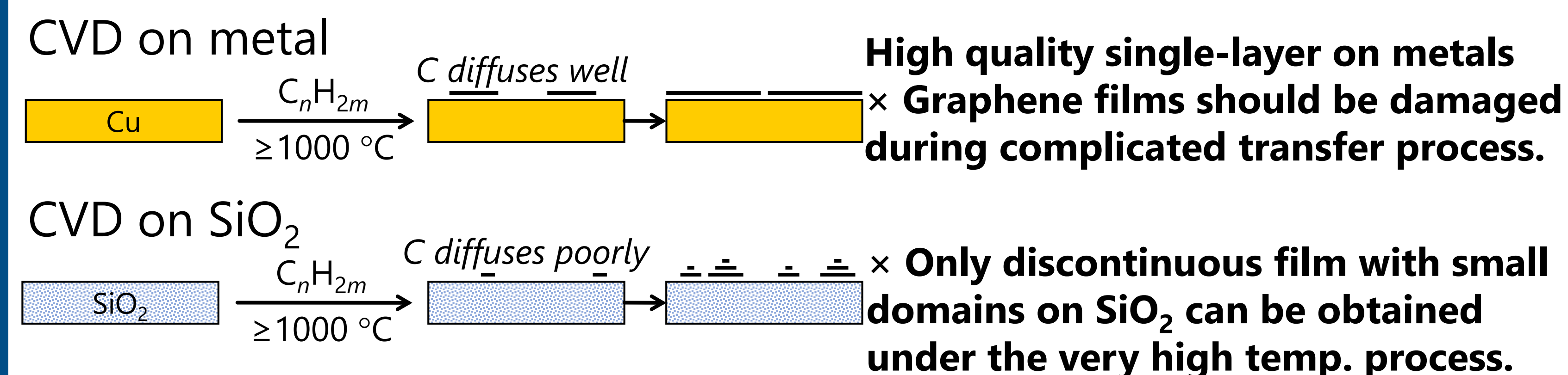
Graphene Films on SiO₂

Continuous films of multilayer graphene with controllable thickness



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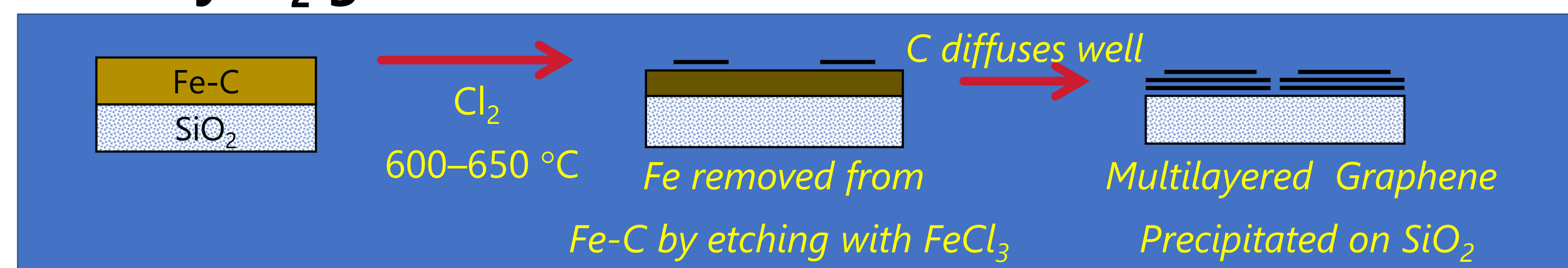
1. Production Methods of Graphene Films



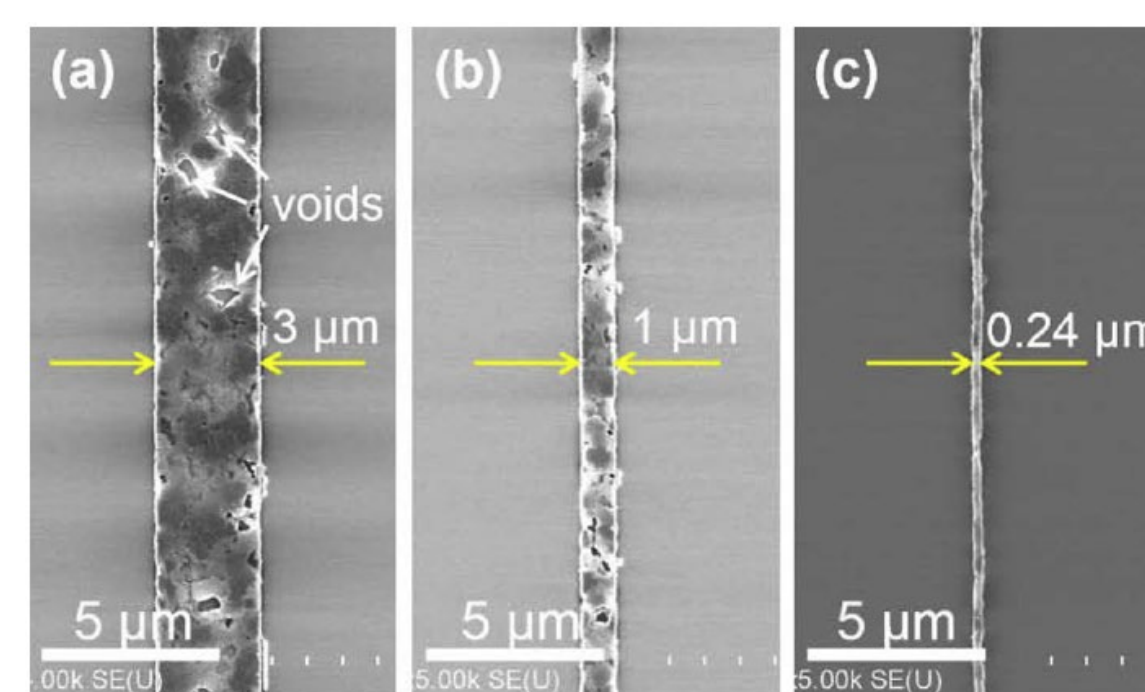
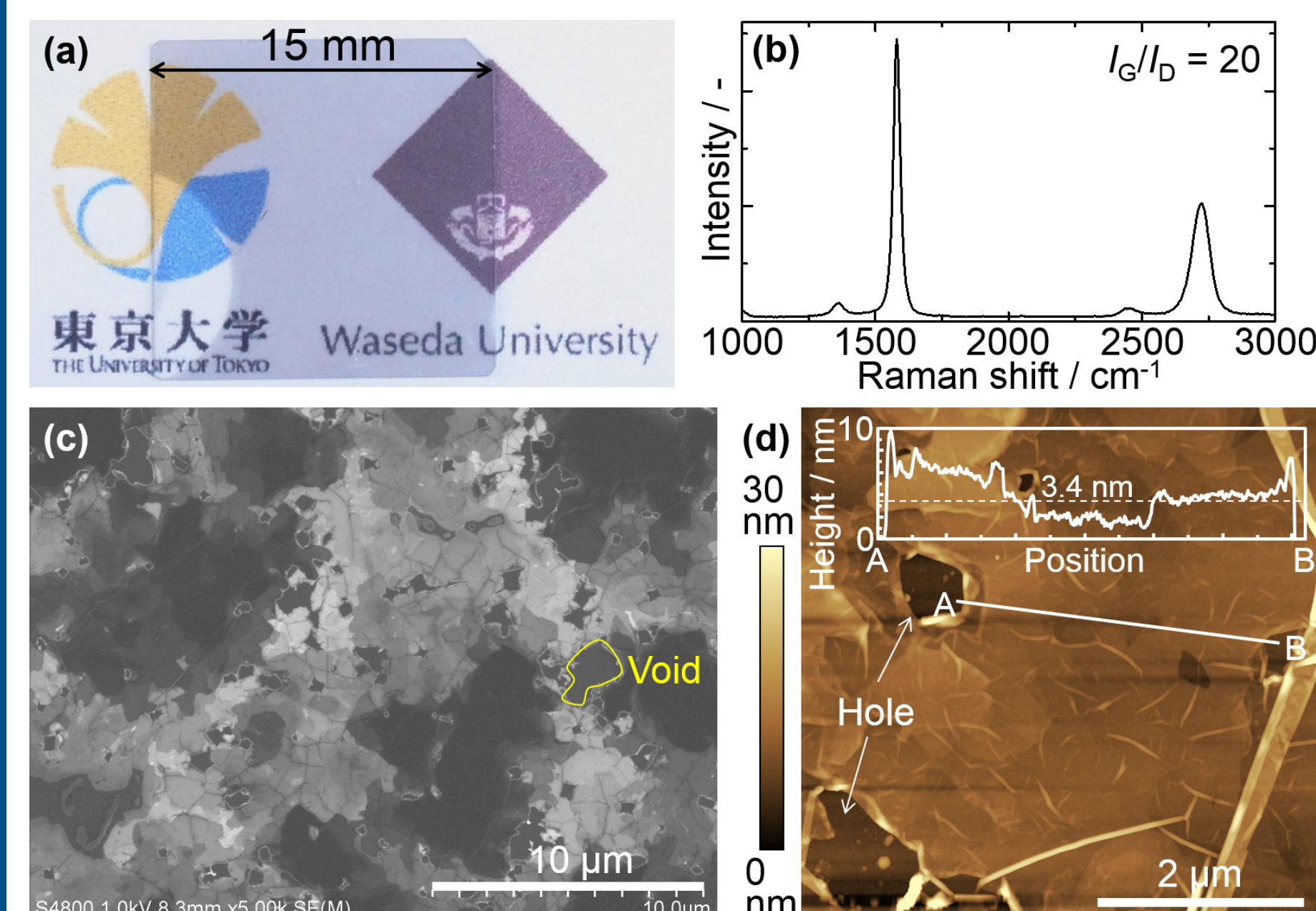
High quality, continuous films with large domains on SiO₂ under moderate temperature process are strongly awaited.

2. Our Technology: Etching-Precipitation Method

Our method adapts the conventional device fabrication processes. At first, the Fe-C films is sputtered on SiO₂ and then the Fe is etched by Cl₂ gas.



Graphene film formed on SiO₂ at moderate temp. 600 ~ 650 °C.



Graphene line pattern formed by lift-off process and by etching & precipitation Method

Transmittance: ~ 86% at 550 nm, corresponding to 6–7 layers.

Sheet resistance of 340–460 Ω/sq corresponding to 80–140 μΩ cm.

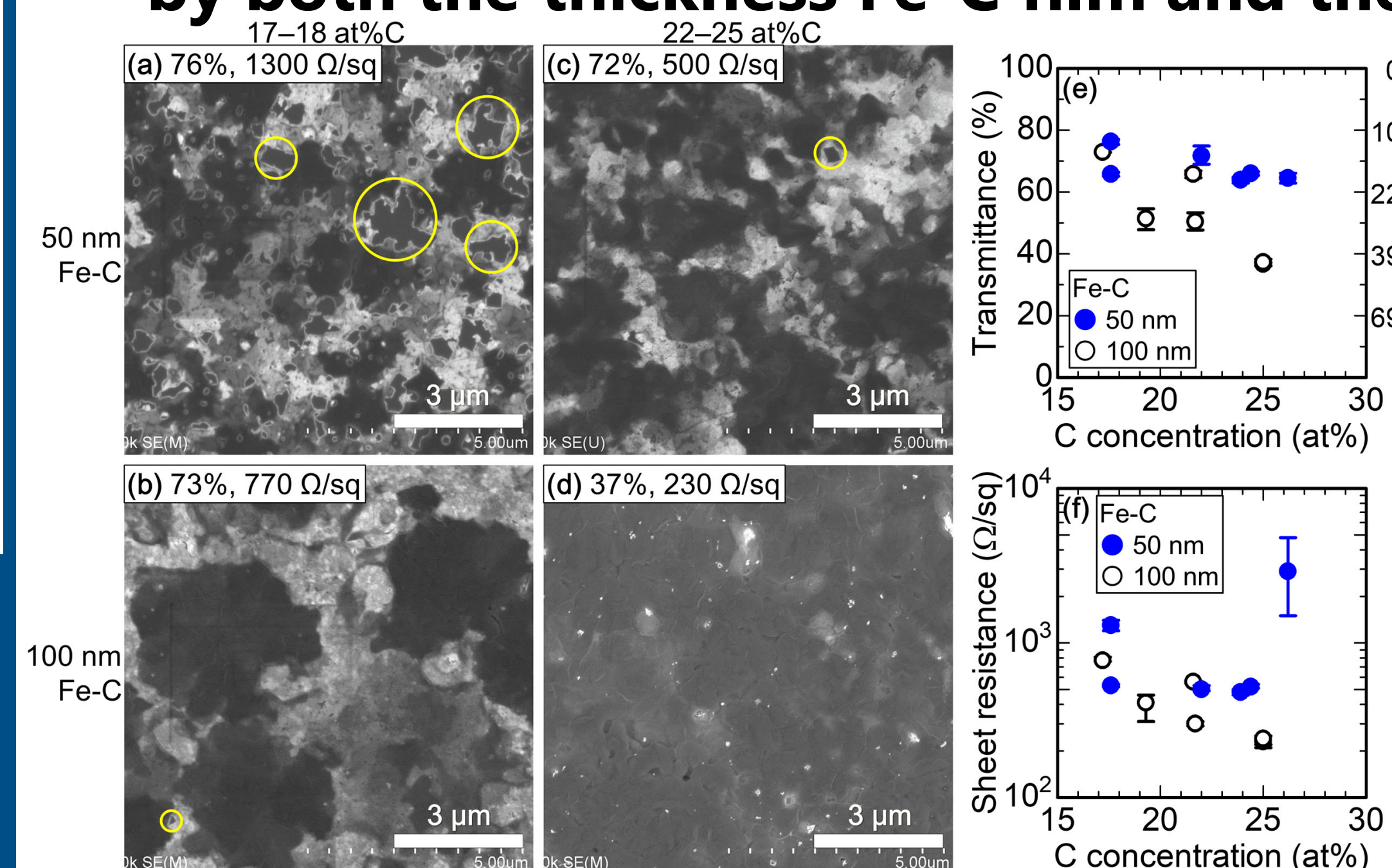
If the samples had been processed under clean room environment, graphene quality should be improved.

M. Kosaka, et al., Carbon 82 (2015) 254.

3. Controllability of Film Thickness

Thickness of graphene layer can be controlled

by both the thickness Fe-C film and the carbon composition of Fe-C film.



Average layer number of graphene is varied between 10 and 40.

Sheet resistance is between 300 and 1000 Ω/sq, that will be decreased further to 60 Ω/sq by additional intercalation process with FeCl₃.

S. Akiba, et al., Thin Solid Films 675 (2019) 136.

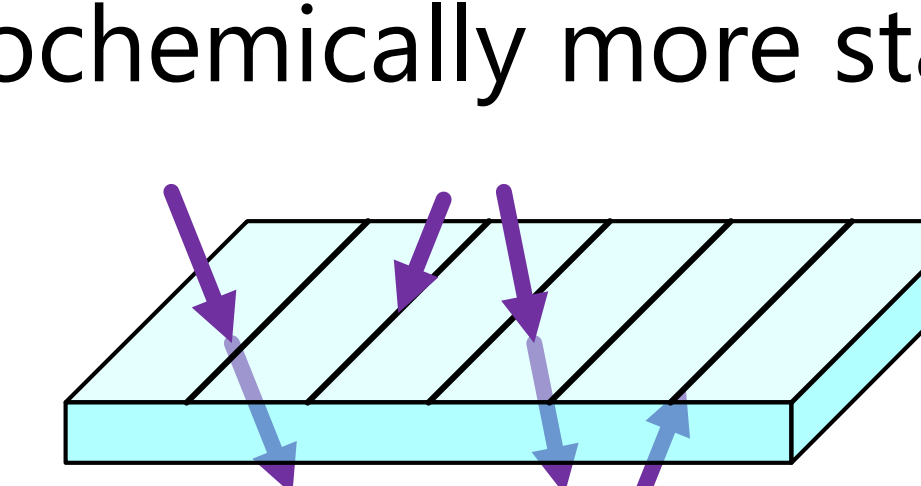
4. Application Examples

Graphene:

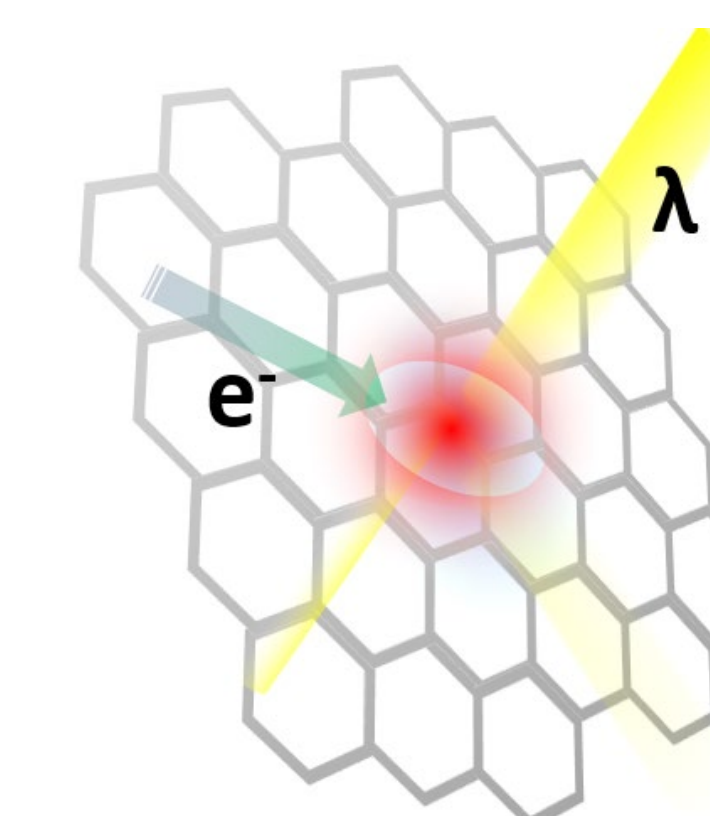
“Transparent, gray or black conductors on glass substrates”

Graphene is optically less shiny and electrochemically more stable than any metals, thus can be used for;

- Transparent electrodes for smart glass, head-up display
- Transparent heaters for glass windows
- Micro-wires of integrate circuits with high current capacity
- High-speed on-chip blackbody emitter for optical communication



Black graphene grids; conductive, glare-free, stable



Light & heat emitter

Nat. Commun. 9 (2018) 1279.

5. Patent Licensing Available

Patent No.: WO2012/118023 (JP, US, EP, KR, CN, IN)

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