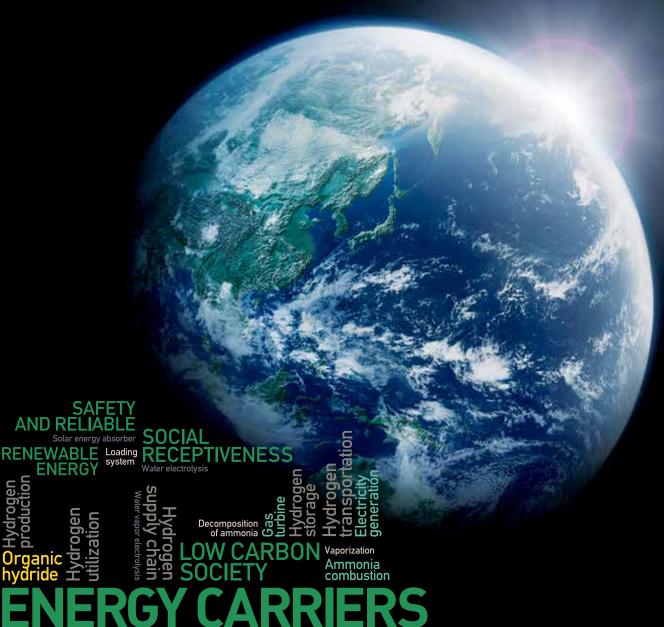


Cross-ministerial Strategic Innovation Promotion Program (SIP)

Energy Carriers



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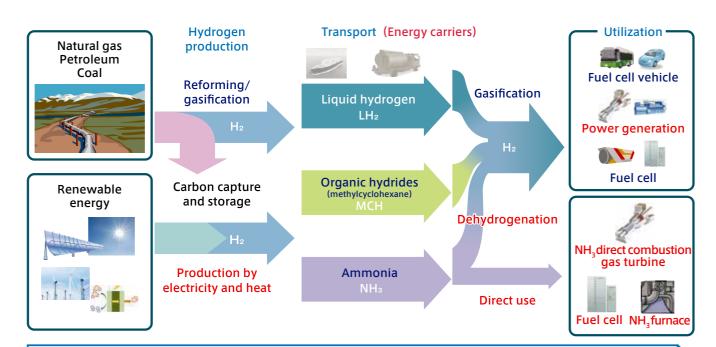
SIP Energy Carriers

Reducing CO_2 emission is a global issue. For Japan, a country poor in energy resources, it is necessary to construct a low-carbon society as well as to promote a stable energy supply through the diversification. We have large expectations for the role of hydrogen energy. However, towards the large-scale use of hydrogen, there remains a lot of issues to overcome technology barriers and high cost . Proceeding the research, development and demonstration of hydrogen technologies with industry-academia-government collaboration under the leadership of government will contribute significantly to solve energy and environment problems in Japan. And it will eventually bring Japan a world leader in hydrogen utilization and the related industries.

Under these circumstances, "Energy carriers", a technology development program toward the realization of hydrogen society has been launched as one of the 10 themes of the Cross-ministerial Strategic Innovation Promotion Program (SIP) spearheaded by the Council for Science, Technology and Innovation in 2014. "Energy carriers" is the method to efficiently store and transport hydrogen as liquid, while hydrogen, gaseous at normal state, is difficult to handle.

In this program, we aim to build CO_2 -free hydrogen value chain by focusing on the developments of technologies for CO_2 -free hydrogen production, conversion to energy carriers; liquid hydrogen, organic hydride and ammonia, and storage, transportation and utilization.

Strategy of Energy Carriers ~ Development of CO₂ free hydrogen value chain ~



- Hydrogen can be produced from various energy sources and can be utilized for electricity as well as fuel (Potential to reduce CO₂ emission significantly)
- Hydrogen has a difficulty in transportation, because it is low Btu gaseous form. It is essential to develop viable mass-transportation methods and related technologies (energy carrier) and make hydrogen to be affordable energy source.

Vision

Realize the world's first new type low carbon society utilizing hydrogen in Japan by 2030 and be a role model in the world.

2015-2020 2020-2030 2030-Expansion of fuel cell Commercialization of large Commercialization of fuel markets scale hydrogen power plant cell vehicle, residential Introduction of hydrogen Introduction of carbon free fuel cell cogeneration power generation hydrogen in large scale Developments of technologies related to carbon free hydrogen Demonstration of high Japanese hydrogen production, energy carrier efficient power generation relevant industries play an and utilizations of hydrogen using hydrogen and energy active role in the global and carriers carrier from small scale up market Demonstration of hydrogen to large scale society in 2020 Tokyo **Olympics and Paralympics**

Research & Development subjects April 1, 2016 Organic hydrides -related Hydrogen-related Ammonia-related research subjects research subjects research subjects 1 High-Temperature **Solar Thermal Energy Supply** Production 2 Hydrogen Production Technology Using 3 Development of Solar Heat Ammonia Synthesis 7 Development of **Process from** Hydrogen Supplying Carrier CO, Free Hydrogen transformation Technology Based on 8 Development of Cargo Transportation Organic Hydride Loading/unloading System Storage for Liquid Hydrogen and 4 Basic Technology the Relevant Rules for Hydrogen Station for Operation **Utilizing Ammonia** Utilization 9 Development of 6 Ammonia Direct Hydrogen Engine 5 Ammonia Fuel Cell Combustion Technology

10 Safety Assessment of Energy Carrier

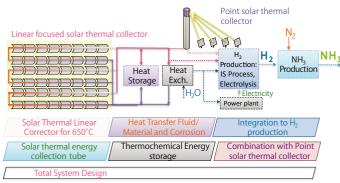
High-Temperature Solar Thermal Energy Supply System

Research Pukitaka Kato

Professor, Laboratory for Advanced Nuclear Energy, Tokyo Institute of Technology

Purpose Development of high-temperature (650°C) solar thermal energy supply system to produce H₂ efficiently by introduction of new solar thermal corrector, collecting tube, heat transfer media and thermal energy storage technologies

Research The team is aiming that ammonia which has high volume hydrogen density is produced as an energy carrier by hydrogen produced from solar thermal energy supply system. Hightemperature (650°C) solar thermal energy collection system with more than 70% of solar radiation and heat collection efficiency in which the temperature is higher than conventional solar thermal system is developed. Elemental technologies of solar corrector, heat transfer fluid, solar thermal energy correction tube, and thermal energy storage for 24 hour heat supply to H₂ production system are developed.



Development of Ammonia Synthesis Process from CO₂-Free Hydrogen

Research Director Yasushi Fujimura

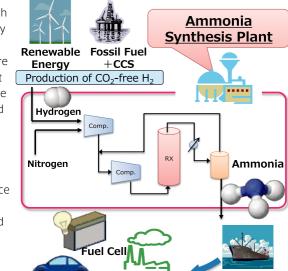
General Manager, R&D Center, Technology Innovation Center, IGC Corporation

Purpose Development of high-efficiency ammonia synthesis process from CO₂-free hydrogen produced from renewable energy or fossil fuel

Research Outline Major R&D Item is as follows:

Development of ammonia

synthesis catalyst with high activity at low temperature ◆ The pilot plant will be constructed and operated in 2018 to confirm performance of the new catalyst and



Ammonia

Gas Turbine

Hydrogen Production Technology Using Solar Heat

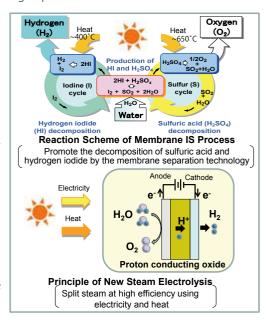
Nariaki Sakaba

Group Leader, HTGR Hydrogen & Heat Application Research Center, Japan Atomic Energy Agency

Purpose Development of highly efficient hydrogen production technologies by water splitting without CO₂ emission using solar heat at around 650°C

Development of elemental technologies and demonstration of technical feasibility will be performed for the following two hydrogen production methods.

1) Membrane IS Process: hydrogen production by thermal water splitting using chemical reactions with iodine and sulfur, and membrane technologies 2) New steam electrolysis; hydrogen production by steam splitting with proton conducting oxide using electricity and heat



process.

Basic Technology for Hydrogen Station Utilizing Ammonia

Research Director Yoshitsugu Kojima

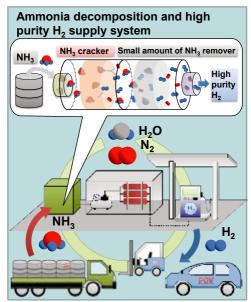
Director, Institute for Advanced Materials Research, Hiroshima University

Transport

Purpose The purpose of this research is to develop ammonia decomposition and high purity H₂ supply system for hydrogen filling station.

High purity H₂ supply system with low cost hydrogen transportation is a key issue to spread fuel cell vehicles (FCVs) and FC fork lifts. In this theme, we focused on ammonia as a

hydrogen carrier because of high gravimetric and volumetric H₂ densities. We will develop a high purity H₂ supply system, which satisfies hydrogen fuel specifications for FCVs (ISO 14687-2) by NH₃ decomposition and separation technologies.



Ammonia Fuel Cell

Research Noichi Equchi

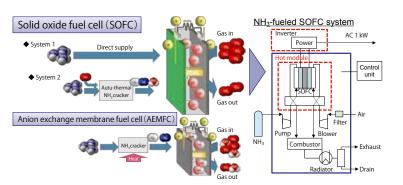
Professor, Graduate School of Engineering, Kvoto University

Purpose Development and demonstration of highly effective ammonia-fueled fuel cell systems

Research Developing the direct ammonia-fueled SOFC systems and demonstrating 1 kW-scale power generation systems (main

◆ Investigating the combined systems as follows: (1) ammonia auto-thermal cracker and SOFC; (2) ammonia cracker and AEMFC (sub-target)

◆ Elucidating the compatibility of ammonia for the fuel cell systems and the degradation behavior of the ammonia-fueled fuel cells



Development of Hydrogen Supplying Technology Based on Organic Hydride

Research Director Hideshi Iki

Principal Researcher, Central Technical Research Laboratory, JX Nippon Oil & Energy Corporation

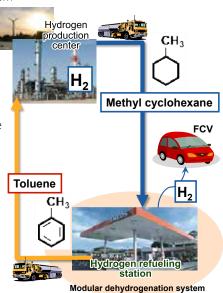
Purpose To develop a practical hydrogen refueling station and hydrogen supplying system based on organic hydride technology

Research The followings are focused to develop a modular dehydrogenation system for hydrogen refueling stations:

(1) Improving performance of the dehydrogenation catalyst

(2) Improving efficiency & reducing the size of modular dehydrogenation system

(3) Developing low-cost hydrogen purification system (4) Conducting safety assessments Technologies for efficient organic hydride production are also being developed. Further goal is to develop organichydride based hydrogen refueling stations and to promote widespread adoption of FCVs.



Ammonia Direct Combustion

Research Director Hideaki Kobayashi

Professor, Institute of Fluid Science, Tohoku University

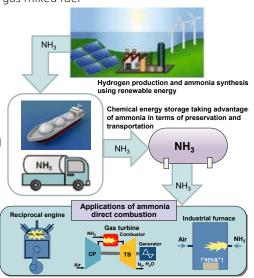
Purpose To develop ammonia direct combustion technology to utilize ammonia which is a hydrogen energy carrier as well as a CO₂-free fuel

Highly efficient utilization of ammonia combustion such

1) Gas turbine power generation using ammonia alone and ammonia/natural-gas mixed fuel

2) Application of ammonia reciprocal engines for transportations 3) Heat utilization in industrial furnaces using ammonia as a fuel This project performs technology development and verification tests based on fundamental combustion

research.



Utilization of power, electricity and heat

Development of Cargo Loading/ unloading System for Liquid Hydrogen and the Relevant Rules for Operation

Research Director Tetsuya Senda

Deputy Managing Director, Japan Ship Technology Research Association

Purpose This research aims to develop a loading and unloading system for liquid hydrogen and to establish relevant rules for operation of the system.

Research In the research, swivel joints and emergency release systems for liquid hydrogen are to be developed, based on the existing LNG handling technology, and a loading and unloading system for liquid hydrogen integrating the developed

equipment will be constructed. Operational safety measures are also specified and rules and standards will be established for the safe operation of the worldfirst system. The rules and standards will be internationalized

as necessary.





LNG loading system

Swivel joint for LNG



Emergency release system for LNG

Development of Hydrogen Engine Technology

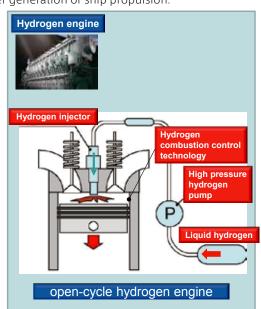
Research Director Masahide Kazari

Senior Manager, Technical Institute, Kawasaki Heavy Industries , Ltd.

Purpose We conduct the research for high efficiency and low-NOxemission hydrogen engine realization.

Research We conduct the following research items for high efficiency and low-NOx-emission open-cycle hydrogen engine which shall be used for power generation or ship propulsion.

- ♦ Hydrogen combustion control technology
- ◆ Low-NOx technology
- ♦ High pressure hydrogen injector
- ♦ High pressure hydrogen pump



Energy Carriers; their physico-chemical properties

	Pressurized Hydrogen (700MPa)	Liquid Hydrogen	Organic Hydride (Methyl Cyclohexane)	Ammonia
Molecular Weight	2.0	2.0	98.2	17.0
H ₂ Content (wt%)	100	100	6.2	17.8
Volumetric H ₂ Density (kg-H ₂ /m ³)	39.6	70.8	47.3	121
Boiling Point (°C)	_	-253	101	-33.4
H ₂ Release Enthalpy Change ** (kJ/mol-H ₂)	<u>-</u>	0.90	67.5	30.6
Other Properties	Widely used	High purityLow energy to pressurize	Existing oil infrastructures can be utilized.	 High H₂ density Direct use for combustion

% H, release enthalpy change

Safety Assessment of Eenergy Carrier

Research Director Atsumi Miyake Professor, Center for Creation of Symbiosis Society with Risk, Yokohama National University

Purpose The purpose is to build the vital society in which hydrogen energy can be operated safely and sustainably within an acceptable cost in suitable area.

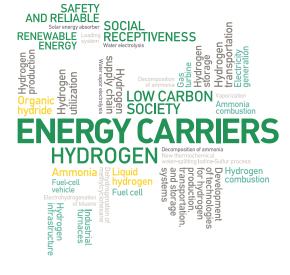
Research Risk assessment and management of the following three supply chain in the transportation, storage, and supply

processes are carried out not only from the perspective of the operators and manufacturers, but also from the perspective of the citizens.

- 1) Compressed hydrogen supply chain 2) Liquid hydrogen supply chain
- 3) Organic hydride supply chain







I would like to demonstrate the hydrogen technologies developed for production, transportation, storage and utilization as tangible results at the Tokyo 2020 Olympic and Paralympic Games.

It is not only a demonstration as a showcase but also aims to be a big first step toward hydrogen society in Japan.

I have a confidence that hydrogen energy would contribute to the attractive urban development.

Program Director, SIP Energy Carriers

Shigeru Muraki

Exective Adviser, Tokyo Gas Co.,Ltd



Basic Scheme of Hydrogen Society

